

Overall Information

Table1- Overall Information

Vehicle plate number	33572 (28958)
CPK data logger number	LN: 001521, DN: 1995, Sim Number +989218469643
Bus line	Number 2 (west to east bus line)
Bus Terminals	Khavaran Bus Terminal - Western Bus Terminal
Total path distance	19 km
DPF producer company	HJS_03 (active system with FBC – electrical heater)
Installation date	19/Feb/2015
Report period	016/Jul/2015 – 31/Jul/2015 (sixteen days)
K value - DPF upstream	2.00 [1/m]
K value – DPF downstream	0.06 [1/m]

Table 2- DPF Maintenance History

Filter maintenance date	DPF has been working from installation date until now without any cleaning.
Dosing status	Dosing value has been kept constant from installation date until now.

Table 3- Fuel and Additive Consumption Information

Bus mileage (from DPF installation date)	23522 km
Bus mileage over the period	2549 km
Working days over the period	15 days
Stop days	1 day
Data logger working days	14 days
Working hours over the period	184 hours 5 minutes (197 hours 13 minutes) ¹
Average working hours per day (including stop days)	12 hours 20 minutes
Bus average speed	13.77 km/hr
Idle speed time to all working time ration	58 % ²
Total Bus fuel consumption over the period	1560 lit
Fuel consumption per hour	7.90 lit/hr
Average fuel consumption	0.61 lit/km
Total Bus additive consumption over the period	0.647 lit
Average additive consumption	254 cc/km
Additive consumption to fuel ration	415 cc per 1000 lit (batch dosing with tank level)

1-As cleared in figure 12, data logger didn't sample on 16th Jul due to technical problem. So average working hours were added to calculated working hours from data logger.

2- Due to RPM sensor technical problem over this period, temperature data were used for idle working time measurement.

Temperature, Pressure and Engine Speed Overview

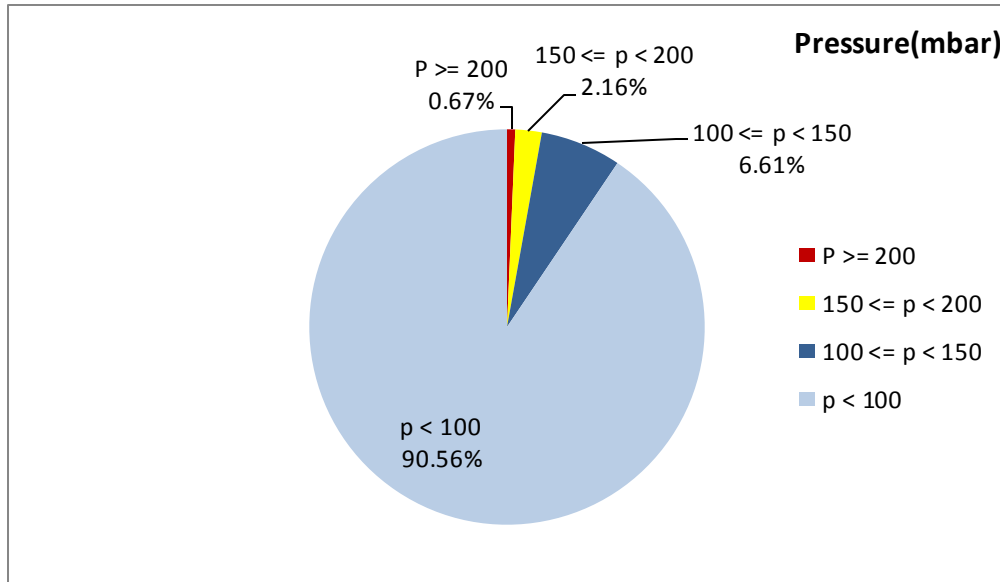


Figure 1- Pressure distribution over the working hours

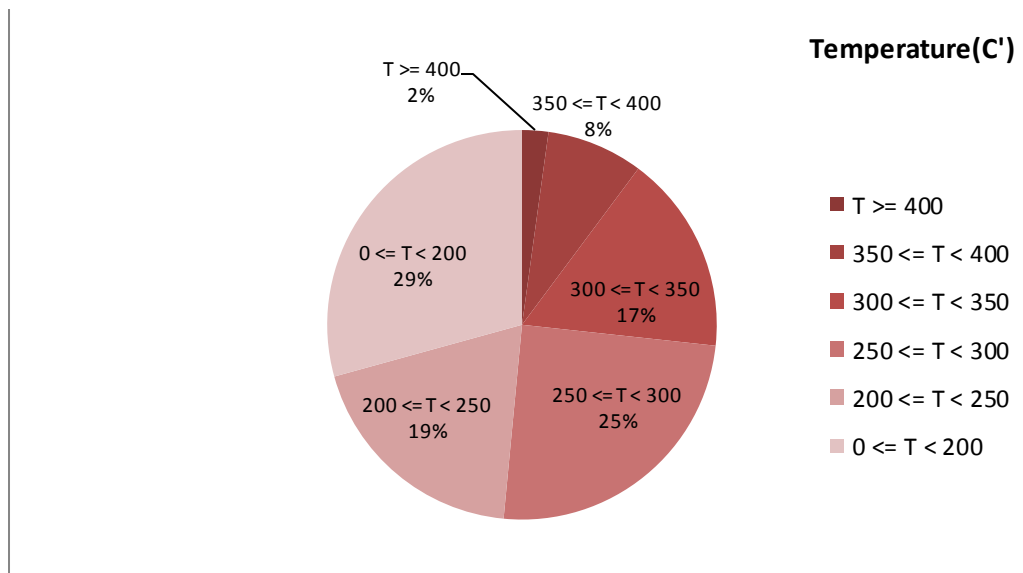


Figure 2-Temperature distribution over the working hours

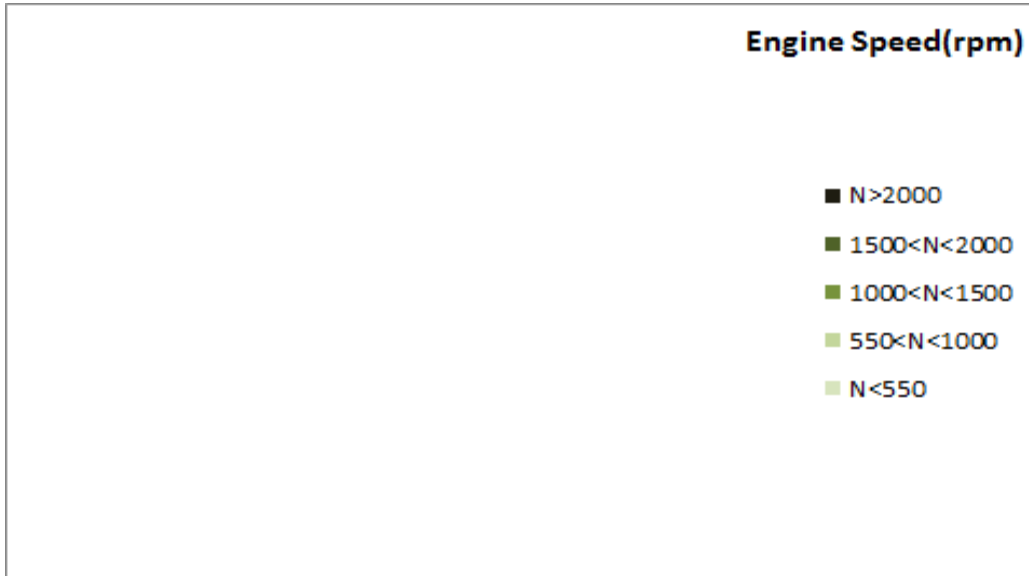


Figure 3- Engine speed distribution over the working hours

Notice: Due to RPM sensor problem during this period, engine speed data were unreliable..

Table 4- Mean values

Mean temperature (C)	Mean pressure(mbar)	Mean engine speed(rpm)
255.42	38.99	-

Table 5- Mean values without idling

Mean temperature (C)	Mean pressure(mbar)	Mean engine speed(rpm)
304.50	53.06	-

Table 6- Max-min values

Max-min temperature(C)	Max-min pressure(mbar)	Max-min engine speed(rpm)
542-50	366-0	-

Detailed Pressure Analysis

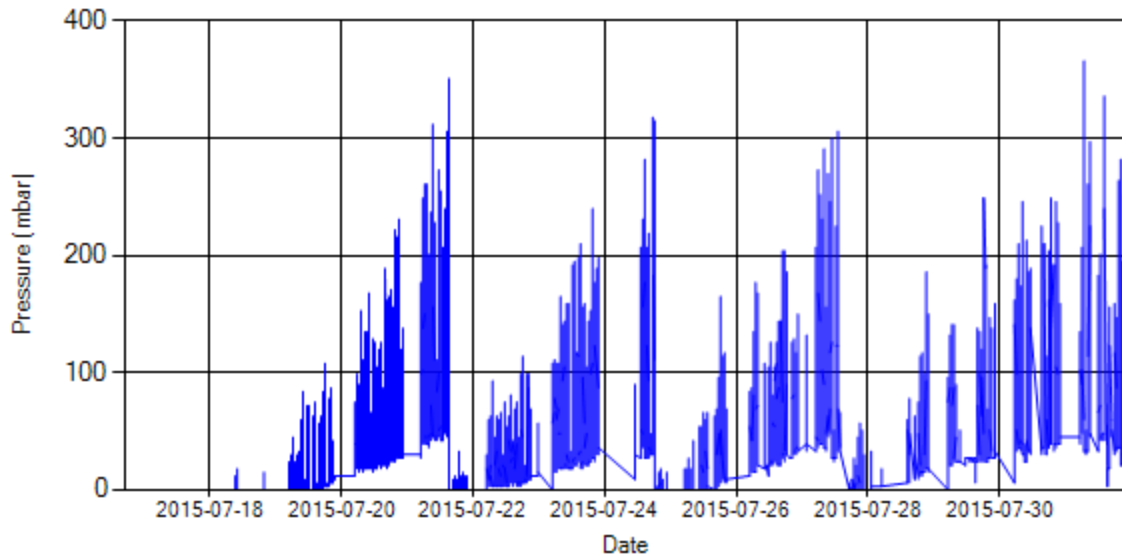


Figure 4- Pressure distribution over the period

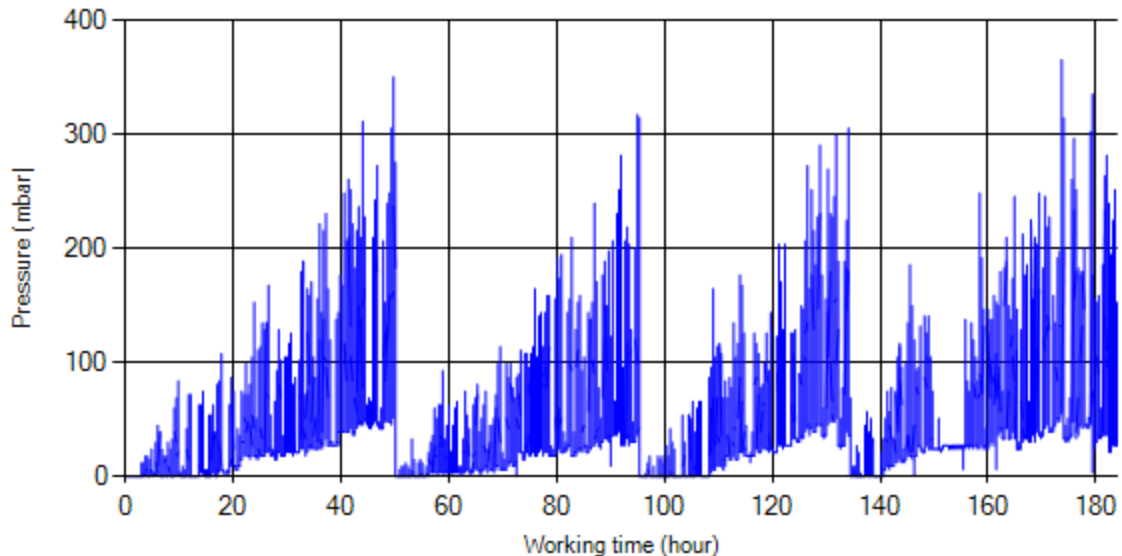


Figure 5- Pressure vs. working hours

Notice: backpressure distribution was shown into two diagrams. As obvious in figure 5, stop-working periods were eliminated and pressure was displayed along working hours.

Detailed Temperature Analysis

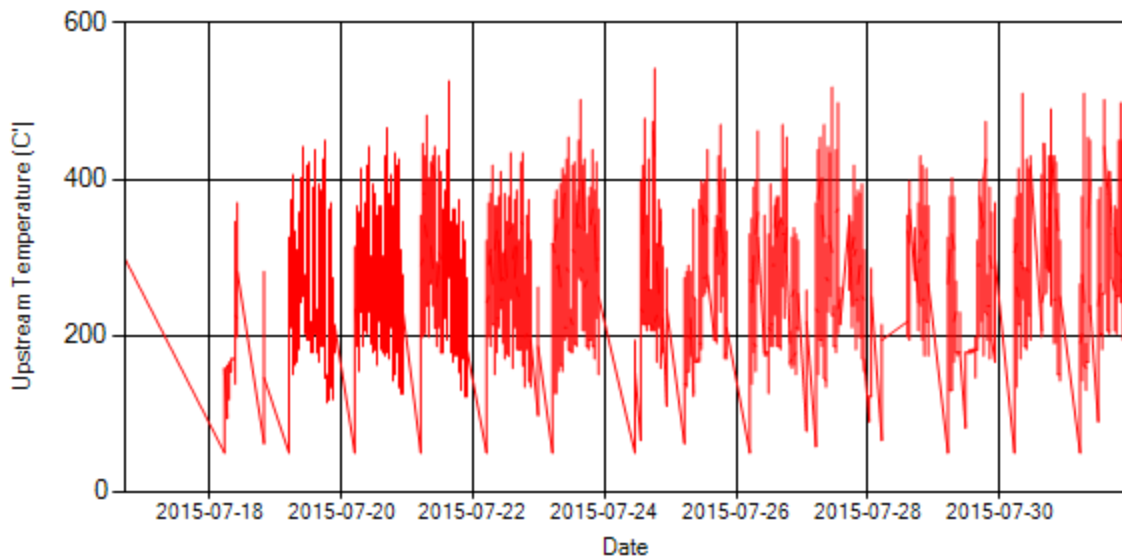


Figure 6- Temperature distribution over the period

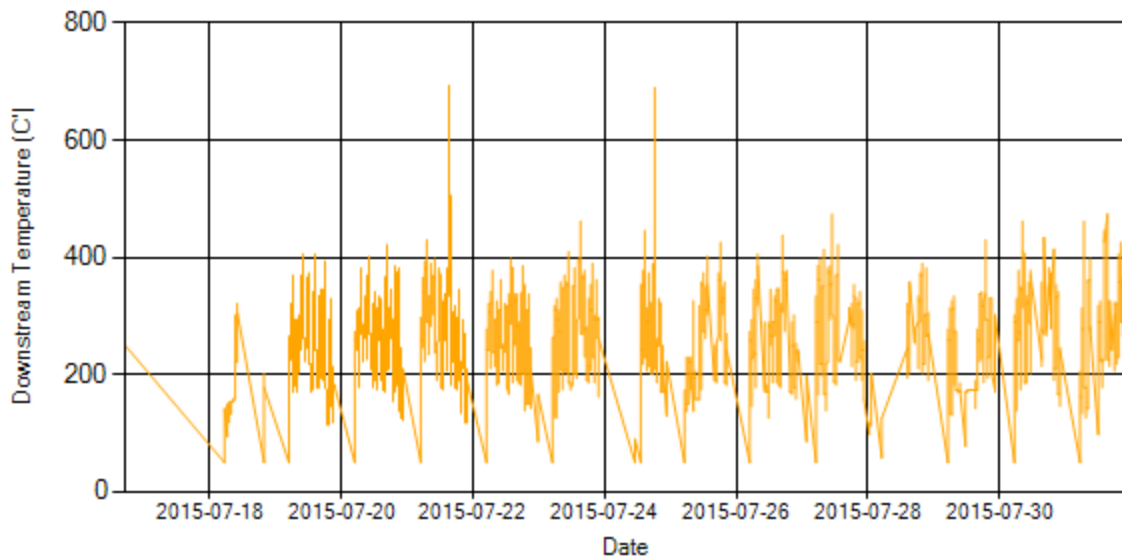


Figure 7- Temperature distribution over the period

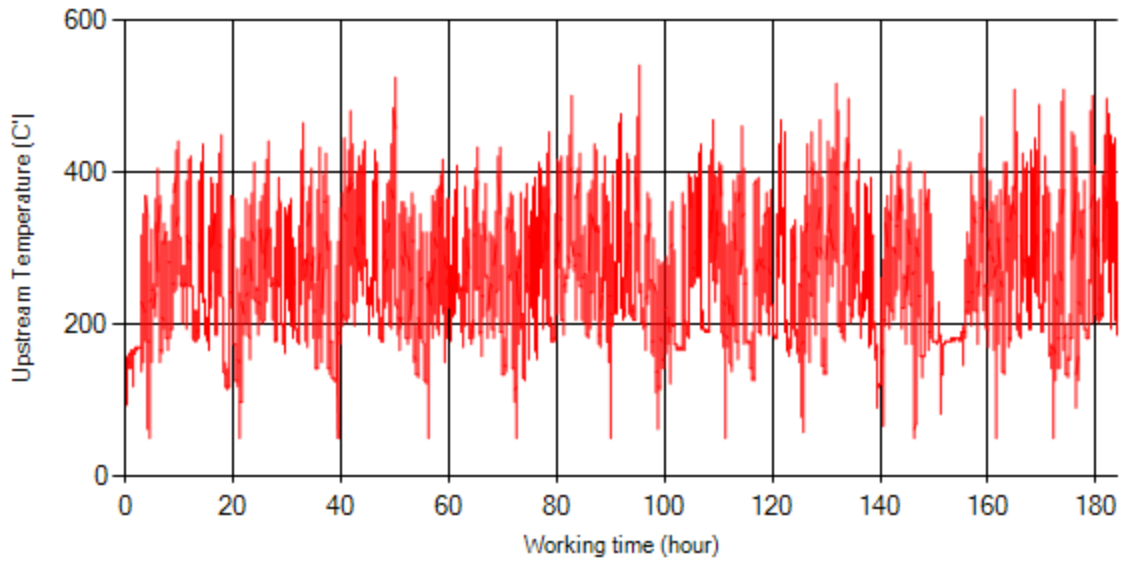


Figure 8- Temperature vs. working hours

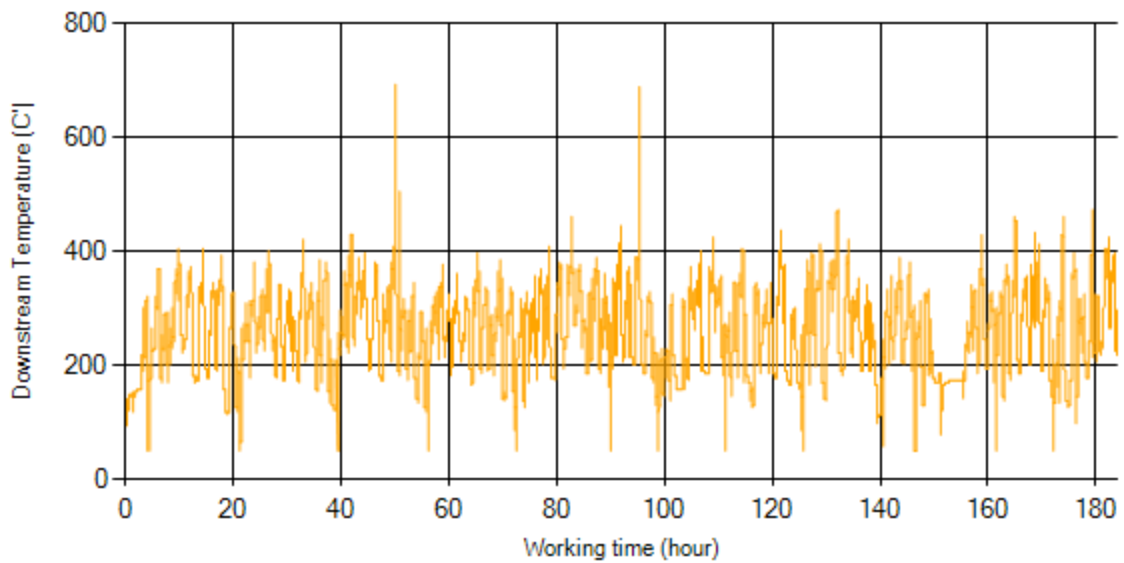


Figure 9- Temperature vs. working hours

Engine Speed Diagrams

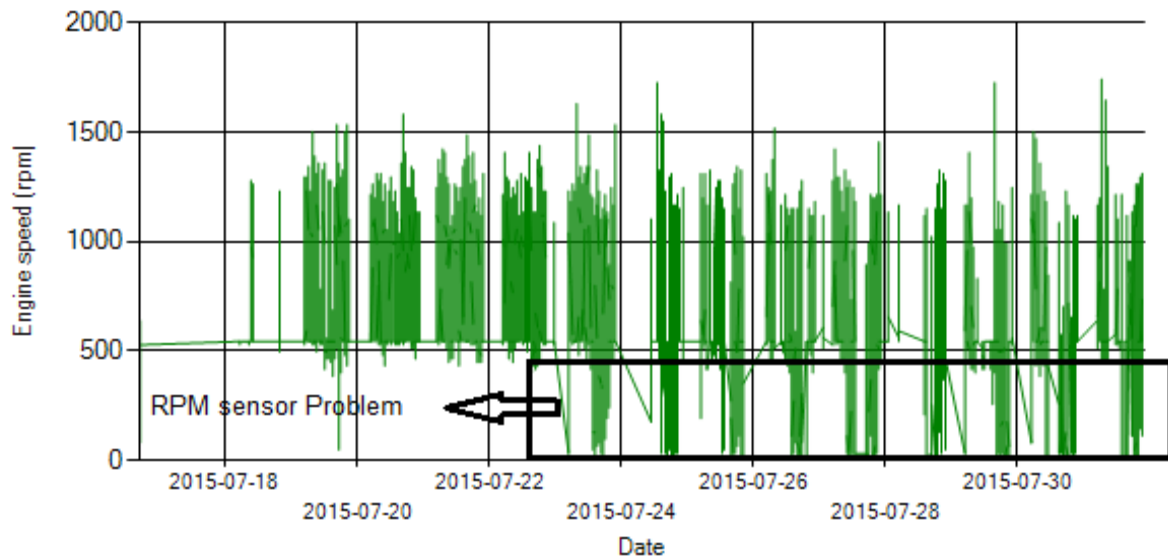


Figure 10- Engine speed distribution over the period

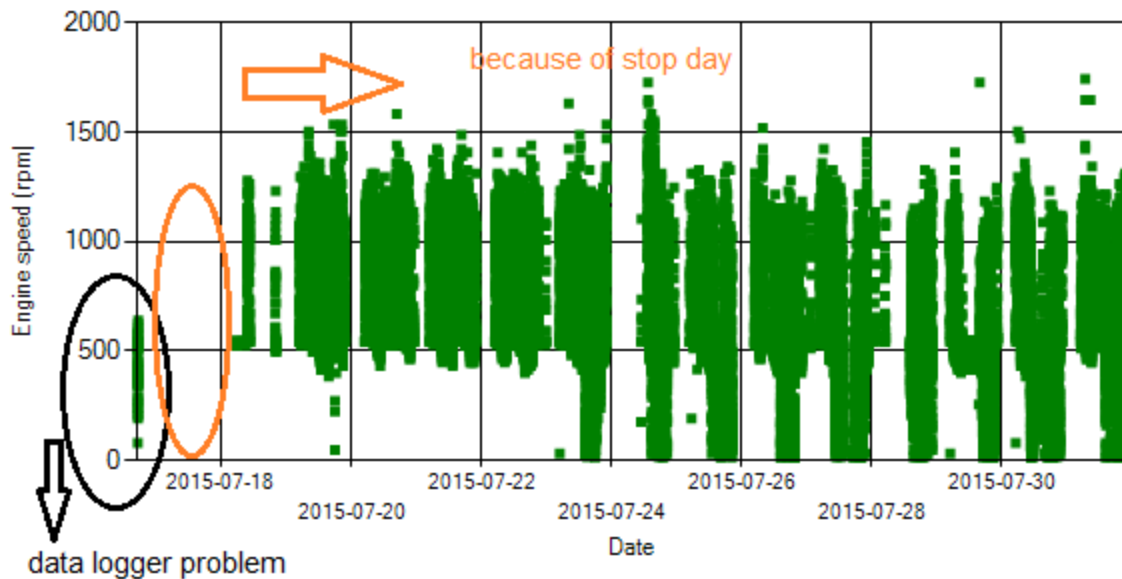


Figure 11- Engine speed diagram for calculating CPK's working days

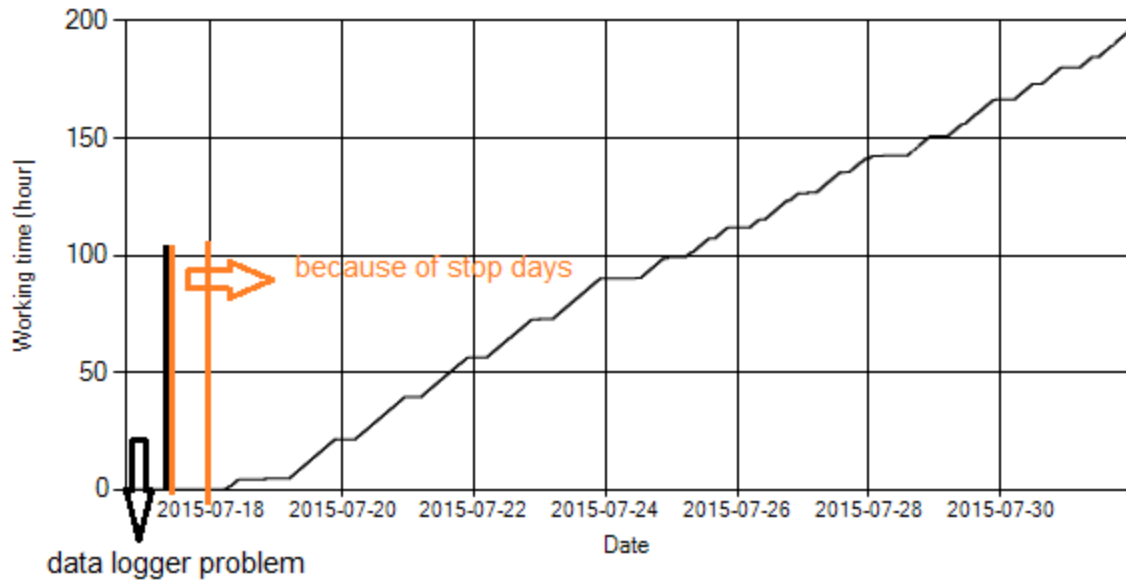


Figure 12- Time diagram for calculating CPK's working days

Notice: Data logger sampling time can be calculated from Figure 12. The lines parallel with Date axis show days without data logger data.

Pressure-Engine Speed diagrams

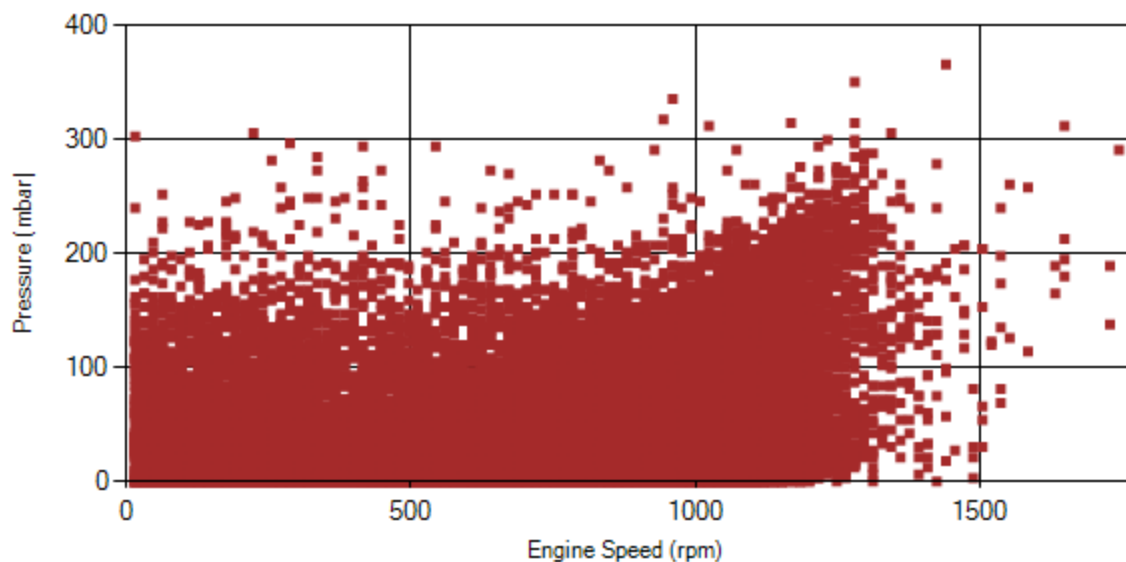


Figure 13- Pressure against engine speed

Notice: Considering RPM sensor problem, this figure data are unreliable.

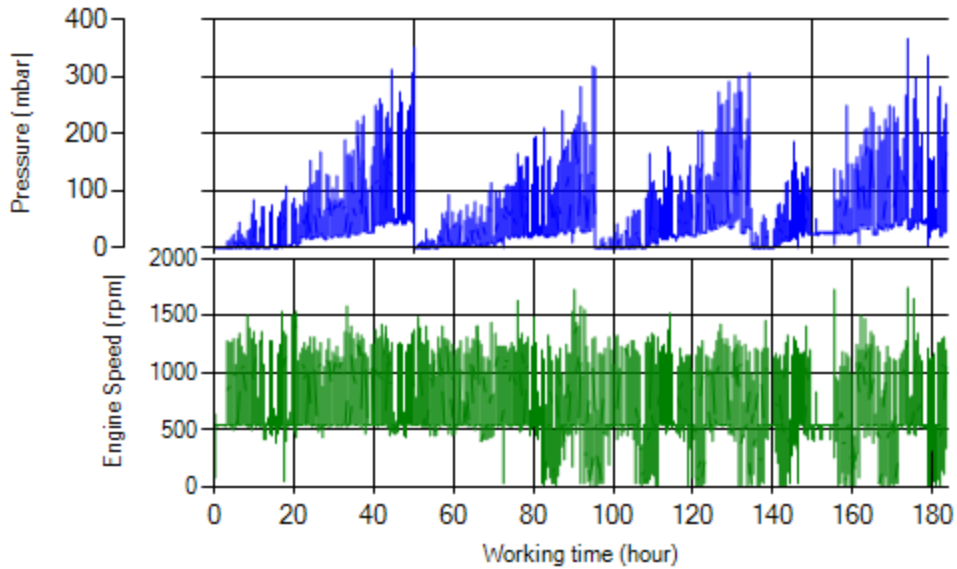


Figure 14- P, N distribution vs. working hours

Temperature-Engine Speed diagrams

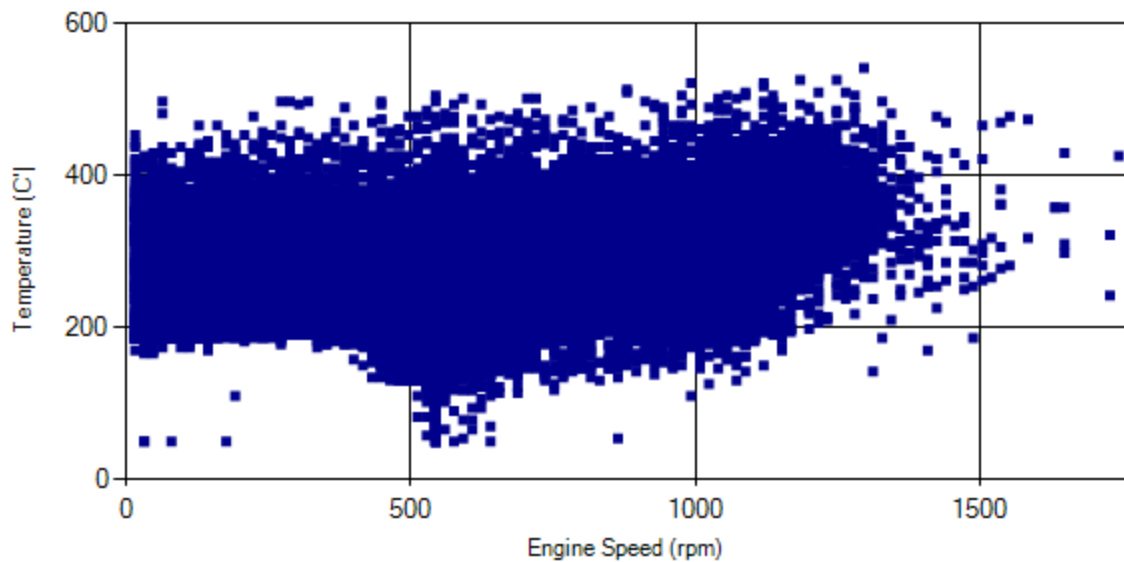


Figure 13- Temperature against engine speed

Notice: Considering RPM sensor problem, this figure data are unreliable.

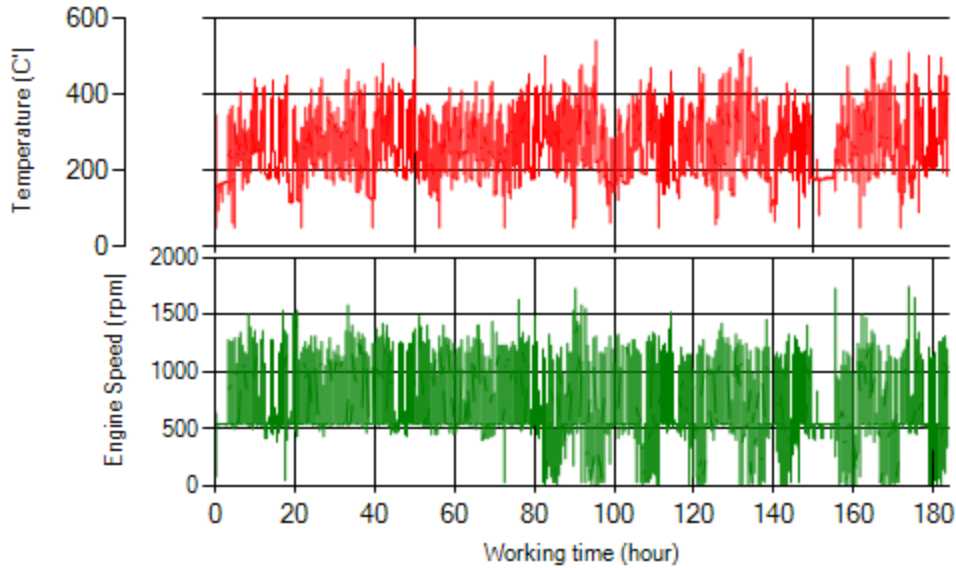


Figure 14- T,N distribution vs. working hours

Filter Operation Analysis

- As depicted in figure 1, 0.67% of total working time pressure is above 200 mbar and 2.83% above 150mbar.
- Figure 2 displays flow temperature distribution for DPF’s upstream. It can be obviously observed that 2 % of total working time temperature is above 400°C.

Filter operation status	Excellent <input type="checkbox"/>	Good <input checked="" type="checkbox"/>
	Maintenance required <input type="checkbox"/>	Failed <input type="checkbox"/>