

Date: 15/Sep/2015

## **Overall Information**

#### Table1- Overall Information

	Table Overall Information		
Vehicle plate number	33572 (28958)		
CPK data logger number	LN: 001521, DN: 1995, Sim Number +989218469643		
Bus line	Number 2 (west to east bus line)		
Bus Terminals	Khavaran Bus Terminal - Western Bus Terminal		
Total path distance	19 km		
DPF producer company	HJS_03 (active system with FBC – electrical heater)		
Installation date	19/Feb/2015		
Report period	01/Aug/2015 – 15/Aug/2015 (fifteen days)		
K value - DPF upstream	2.00 [1/m]		
K value – DPF downstream	0.04 [1/m]		

#### Table 2- DPF Maintenance History

Filter maintenance date	DPF has been working from installation date until now without any cleaning.
Dosing status	Dosing value has been kept constant from installation date until now.



Date: 15/Sep/2015

Table 3- Fuel and Additive Consumption Information

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Bus mileage (from DPF installation date)	26072 km		
Bus mileage over the period	2550 km		
Working days over the period	14 days		
Stop days	1 day		
Data logger working days	14 days		
Working hours over the period	186 hours 57 minutes		
Average working hours per day (including stop days)	12 hours 27 minutes		
Bus average speed	13.64 km/hr		
idle speed time to all working time ration	53.81 %		
Total Bus fuel consumption over the period	1545 lit		
Fuel consumption per hour	8.26 lit/hr		
Average fuel consumption	0.61 lit/km		
Total Bus additive consumption over the period	0.649 lit		
Average additive consumption	254 cc/km		
Additive consumption to fuel ration	420 cc per 1000 lit (batch dosing with tank level)		



Date: 15/Sep/2015

## **Temperature, Pressure and Engine Speed Overview**

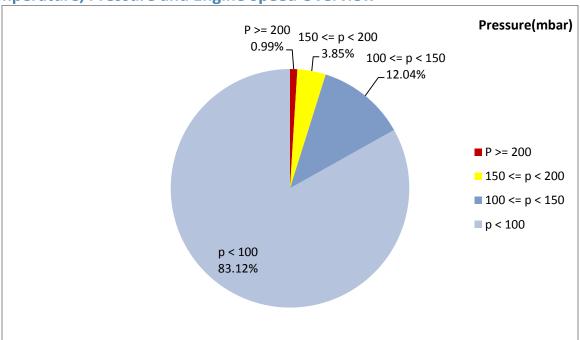


Figure 1- Pressure distribution over the working hours

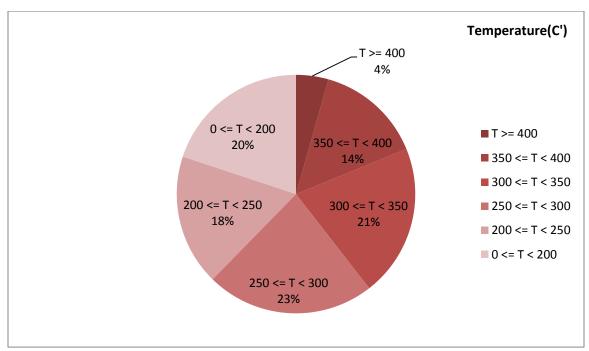


Figure 2-Temperature distribution over the working hours



Date: 15/Sep/2015

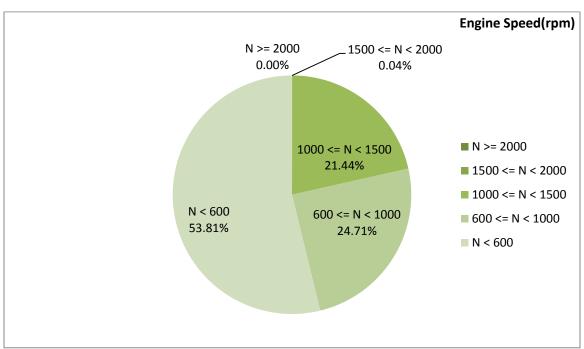


Figure 3- Engine speed distribution over the working hours

#### Table 4- Mean values

Mean temperature (C)	Mean pressure(mbar)	Mean engine speed(rpm)
274.97	54.95	735

#### Table 5- Mean values without idling

Mean temperature (C)	Mean pressure(mbar)	Mean engine speed(rpm)
331.57	90.75	957

#### Table 6- Max-min values

Max-min temperature(C)	Max-min pressure(mbar)	Max-min engine speed(rpm)
538-50	441-0	1712-512



Date: 15/Sep/2015

## **Detailed Pressure Analysis**

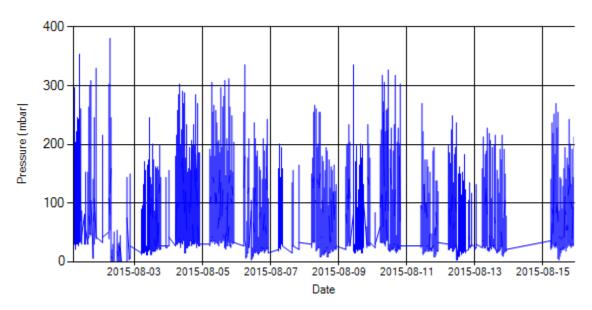


Figure 4- Pressure distribution over the period

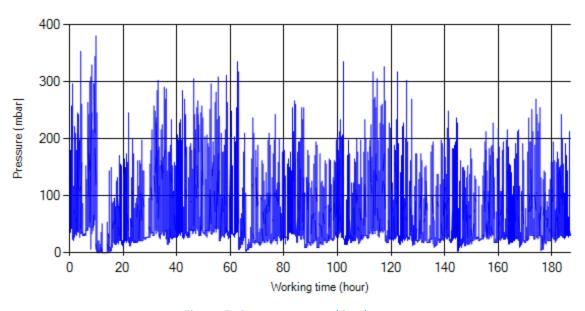


Figure 5- Pressure vs. working hours

Notice: backpressure distribution was shown into two diagrams. As obvious in figure 5, stopworking periods were eliminated and pressure was displayed along working hours.



Date: 15/Sep/2015

# **Detailed Temperature Analysis**

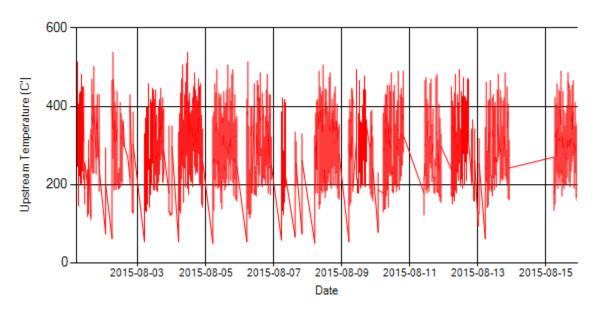


Figure 6- Temperature distribution over the period

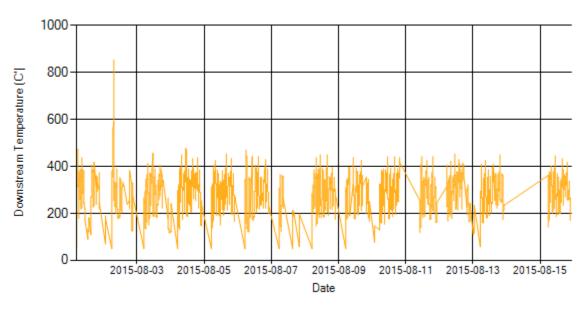


Figure 7- Temperature distribution over the period



Date: 15/Sep/2015

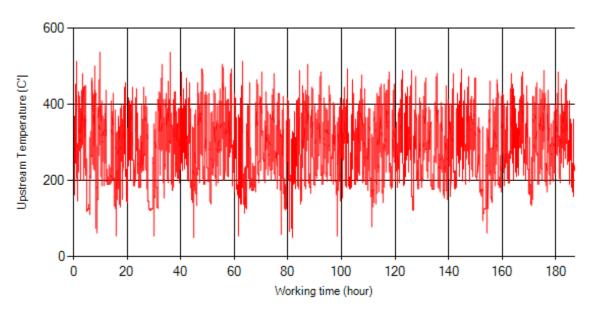


Figure 8- Temperature vs. working hours

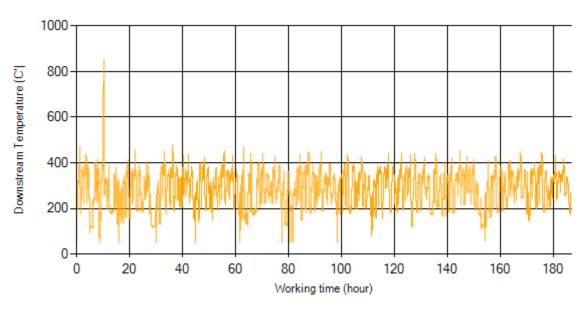


Figure 9- Temperature vs. working hours



Date: 15/Sep/2015

## **Engine Speed Diagrams**

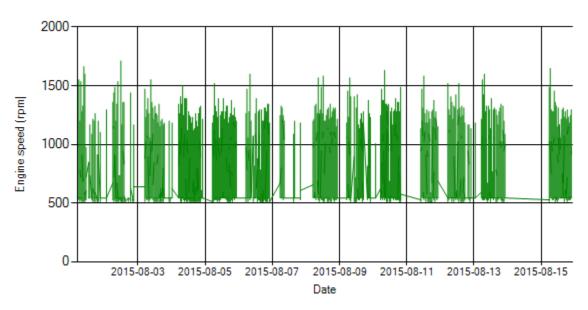


Figure 10- Engine speed distribution over the period

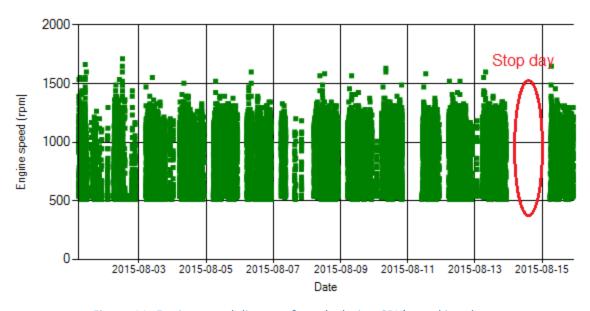


Figure 11- Engine speed diagram for calculating CPK's working days



Date: 15/Sep/2015

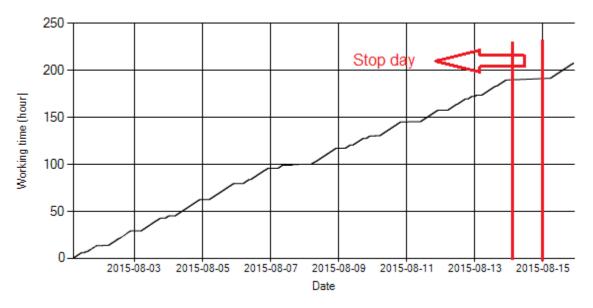


Figure 12- Time diagram for calculating CPK's working days

Notice: Data logger sampling time can be calculated from Figure 12. The lines parallel with Date axis show days without data logger data. As depicted in Figure 12, data logger didn't sample on Aug  $14^{th}$  because of stop day.

## **Pressure-Engine Speed diagrams**

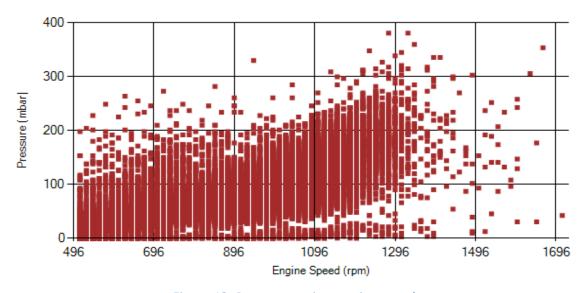


Figure 13- Pressure against engine speed



Date: 15/Sep/2015

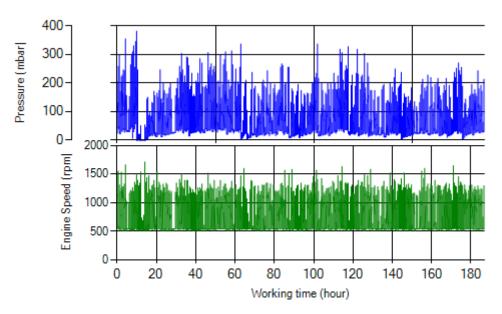


Figure 14- P, N distribution vs. working hours

# **Temperature-Engine Speed diagrams**

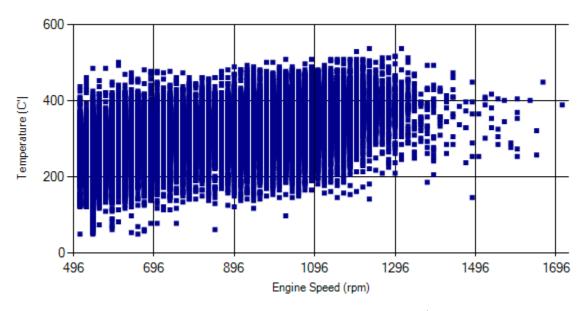


Figure 15- Temperature against engine speed



Date: 15/Sep/2015

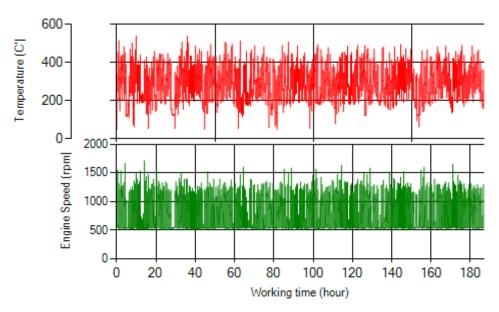


Figure 16- T, N distribution vs. working hours

#### **Filter Operation Analysis**

- As depicted in figure 1, 0.99% of total working time pressure is above 200 mbar and 3.84% above 150mbar.
- Figure 2 displays flow temperature distribution for DPF's upstream. It can be obviously observed that 3 % of total working time temperature is above 400°C. Considering temperature distribution of this line's buses (T400<<1%), it is clear this distribution was because of high back pressure.

	Excellent 🗆	Good ■
Filter operation status	Maintenance required □	Failed□