

Date: 3/Jul/2016

Overall Information

Table1- Overall Information

Vehicle plate number	33572 (28958)	
CPK data logger number	LN: 001521, DN: 1995, Sim Number +989218469643	
Bus line	Number 2 (west to east bus line)	
Bus Terminals	Khavaran Bus Terminal - Western Bus Terminal	
Total path distance	19 km	
DPF producer company	HJS_03 (active system with FBC – electrical heater)	
Installation date	19/Feb/2015	
Report period	01/Jun/2016 – 15/Jun/2016 (fifteen days)	
K value - DPF upstream	1.95 [1/m]	
K value – DPF downstream	0.02 [1/m]	

Table 2- DPF Maintenance History

Table 2 Bit Wallitehallee History		
Filter maintenance date	DPF was cleaned on Oct 5 th for the first time. The second cleaning was done on Dec 19 th . The third cleaning was done on Apr 2 nd after 55613 km. A new core was installed on Jun 12 th .	
Dosing status	Dosing value has been kept constant from installation date until now.	



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Table 3- Fuel and Additive Consumption Information

Table 5- Fuel and Additive Consumption Information			
Bus mileage (from DPF installation date)	65483 km		
Bus mileage over the period	1177 km		
Working days over the period	7 days		
Stop days	8 days		
Data logger working days	7 days		
Working hours over the period	79 hours 10 minutes		
Average working hours per day (including stop days)	5 hours 16 minutes		
Bus average speed	14.9 km/hr		
idle speed time to all working time ration	52.16 %		
Total Bus fuel consumption over the period	670.9 lit		
Fuel consumption per hour	8.49 lit/hr		
Average fuel consumption	0.57 lit/km		
Total Bus additive consumption over the period	0.32 lit		
Average additive consumption	376 cc/km		
Additive consumption to fuel ration	477 cc/1000lit		
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Temperature, Pressure and Engine Speed Overview

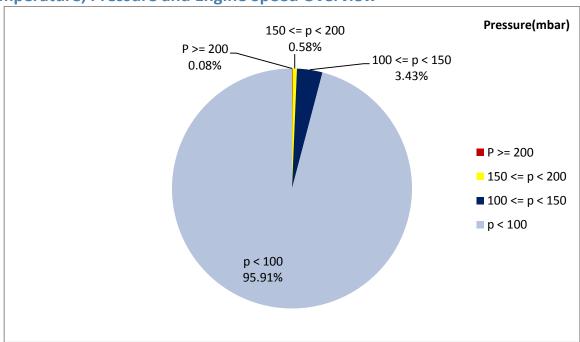


Figure 1- Pressure distribution over the working hours

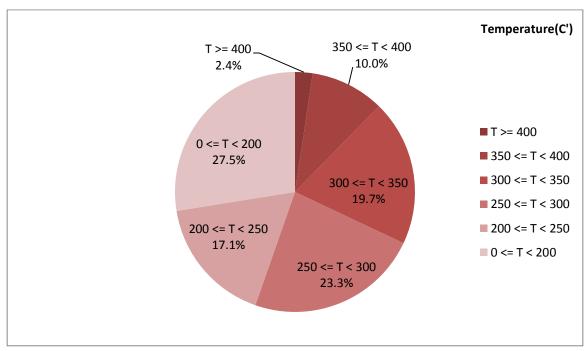


Figure 2-Temperature distribution over the working hours



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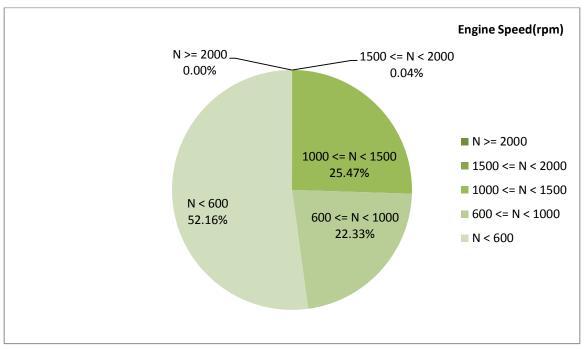


Figure 3- Engine speed distribution over the working hours

Table 4- Mean values

Mean temperature (C)	Mean pressure(mbar)	Mean engine speed(rpm)
257.07	23.65	755

Table 5- Mean values without idling

Mean temperature (C)	Mean temperature (C) Mean pressure(mbar)	
313.85	46.5	983

Table 6- Max-min values

Max-min temperature(C)	Max-min pressure(mbar)	Max-min engine speed(rpm)
486-50	252-0	1920-304



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Detailed Pressure Analysis

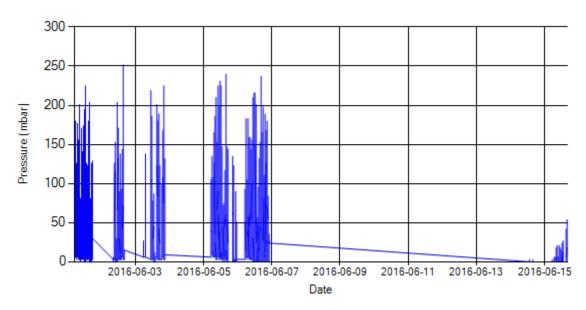


Figure 4- Pressure distribution over the period

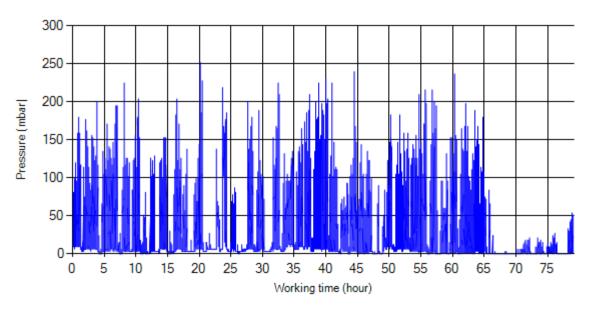


Figure 5- Pressure vs. working hours

Notice: backpressure distribution was shown into two diagrams. As obvious in figure 5, stopworking periods were eliminated and pressure was displayed along working hours.



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Detailed Temperature Analysis

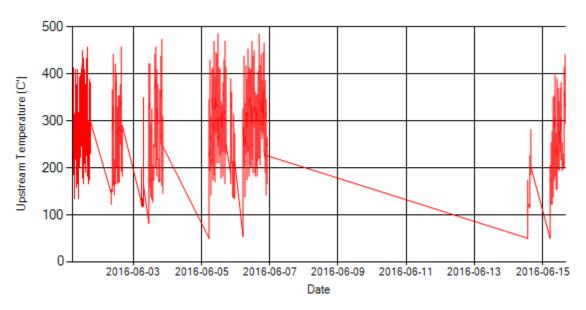


Figure 6- Temperature distribution over the period

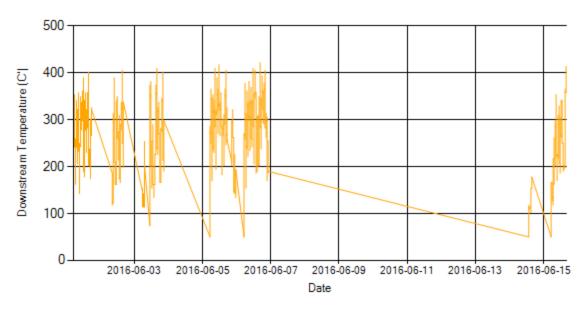


Figure 7- Temperature distribution over the period



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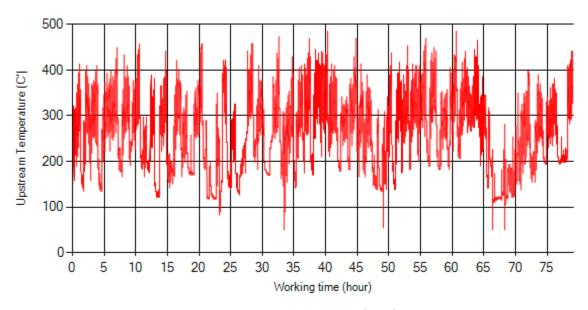


Figure 8- Temperature vs. working hours



Figure 9- Temperature vs. working hours



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Engine Speed Diagrams

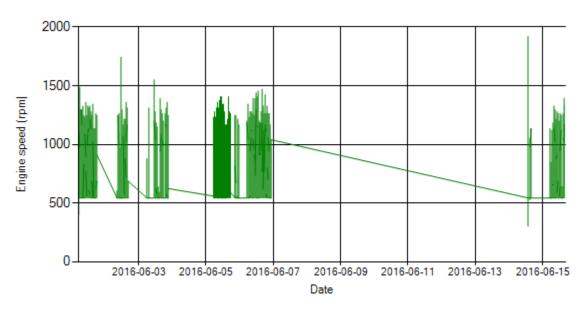


Figure 10- Engine speed distribution over the period

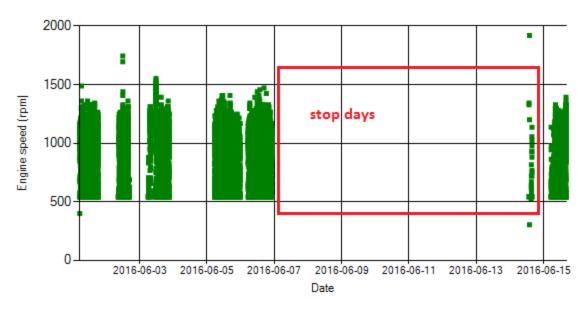


Figure 11- Engine speed diagram for calculating CPK's working days



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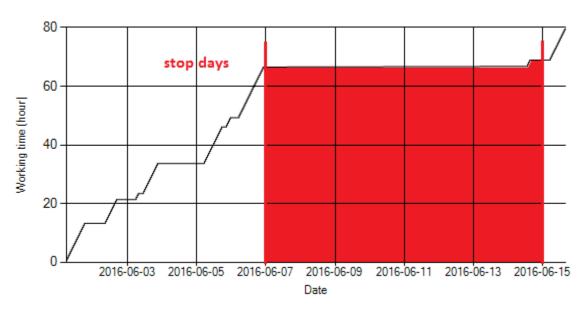


Figure 12- Time diagram for calculating CPK's working days

Notice: Data logger sampling time can be calculated from Figure 12. The lines parallel with Date axis show days without data logger data. As depicted in Figure 12 system was stationary for 8 days.

Pressure-Engine Speed diagrams

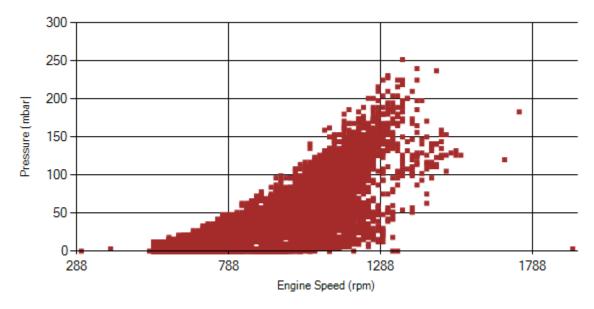


Figure 13- Pressure against engine speed



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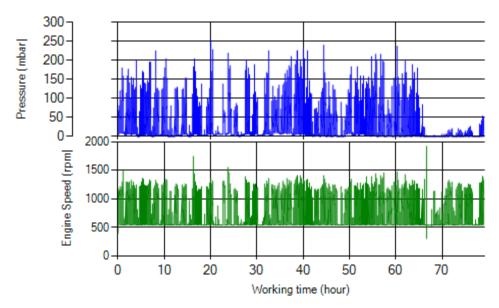


Figure 14- P, N distribution vs. working hours

Temperature-Engine Speed diagrams

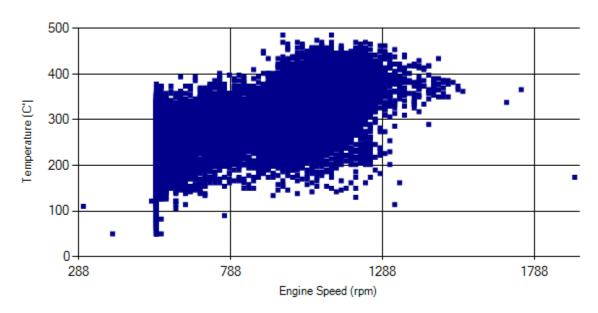


Figure 15- Temperature against engine speed



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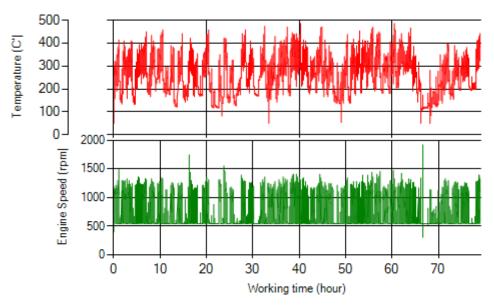


Figure 16- T, N distribution vs. working hours

Filter Operation Analysis

- As depicted in figure 1, 0.08% of total working time pressure is above 200 mbar and 0.66% above 150 mbar during this period.
- Figure 2 displays flow temperature distribution for DPF's upstream. It can be obviously observed 12.4% of total working time temperature is above 350°C.

Filter operation status	Excellent	Good □
	Maintenance required □	Failed \square