

Overall Information

Table1- Overall Information

Vehicle plate number	33572
CPK data logger number	LN: 001521, DN: 1995, Sim Number +989218469643
Bus line	Number 2 (west to east Bus line)
Bus Terminals	Khavaran Bus Terminal - Western Bus Terminal
Total path distance	19 km
DPF producer company	HJS_03 (Active system with FBC - Electrical Heater)
Installation date	19/Feb/2015
Report period	16/May/2015 – 31/May/2015 (sixteen days)
K value - DPF upstream	1.53 [m^{-1}]
K value - DPF downstream	0.10 [m^{-1}]

Table 2- Maintenance Table

Filter maintenance date	DPF has been working from installation until now without any cleaning.
Dosing status	Dosing value has been kept constant from installation date until now.

Table 3- Fuel and Additive Consumption Information

Bus mileage (from DPF installation date)	14280 km
Bus mileage over the period	2709 km
Working days over the period	16 days
Stop days	0 day
Data logger working days	16 days
Working hours over the period	238.8 hours
Average working hours per a day (including stop days)	14.93 hours
Bus average speed	11.34 km/hr
idle speed time to all working time ration	51%
Total Bus fuel consumption over the period	1572 lit
fuel consumption per hour	6.58 lit/hr
Average fuel consumption	0.58 lit/km
Total Bus additive consumption over the period	0.65 lit
Average additive consumption	0.241 cc/km
Additive consumption to fuel ration	415 cc per 1000 lit (Batch Dosing with Tank Level)

Temperature, Pressure and Engine Speed Overview

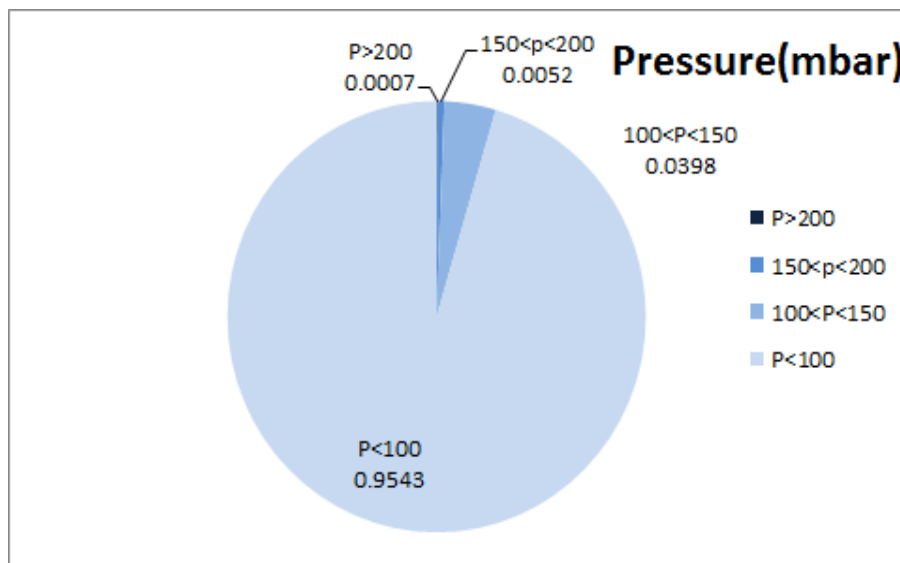


Figure 1- Pressure distribution over the working hours

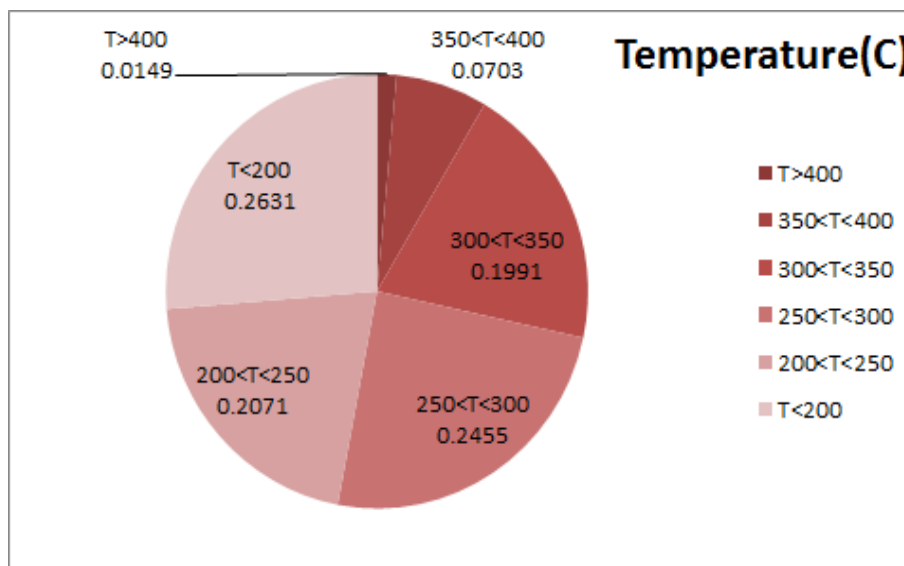


Figure 2-Temperature¹ distribution over the working hours

¹ - Exhaust temperature before the DPF

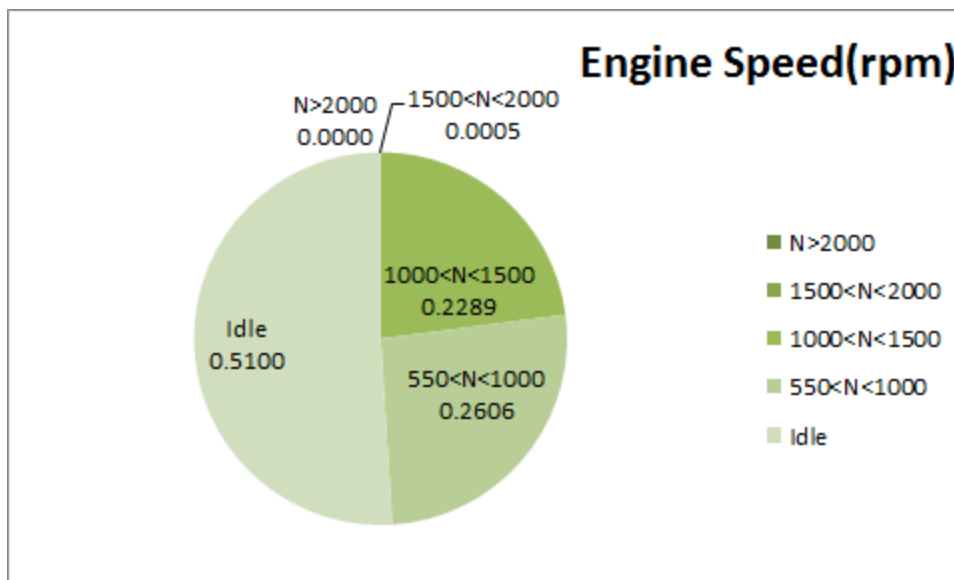


Figure 3- Engine speed distribution over the working hours

Table 4- Mean values

Mean temperature ² (C)	Mean pressure(mbar)	Mean engine speed(rpm)
254.84	32.55	739

Table 5- Mean values without idling

Mean temperature(C)	Mean pressure(mbar)	Mean engine speed(rpm)
303.57	52.38	944

Table 6- Max-min values

Max-min temperature(C)	Max-min pressure(mbar)	Max-min engine speed(rpm)
502-50	267-0	1984-256

² - Temperature of before the DPF

Detailed Pressure Analysis

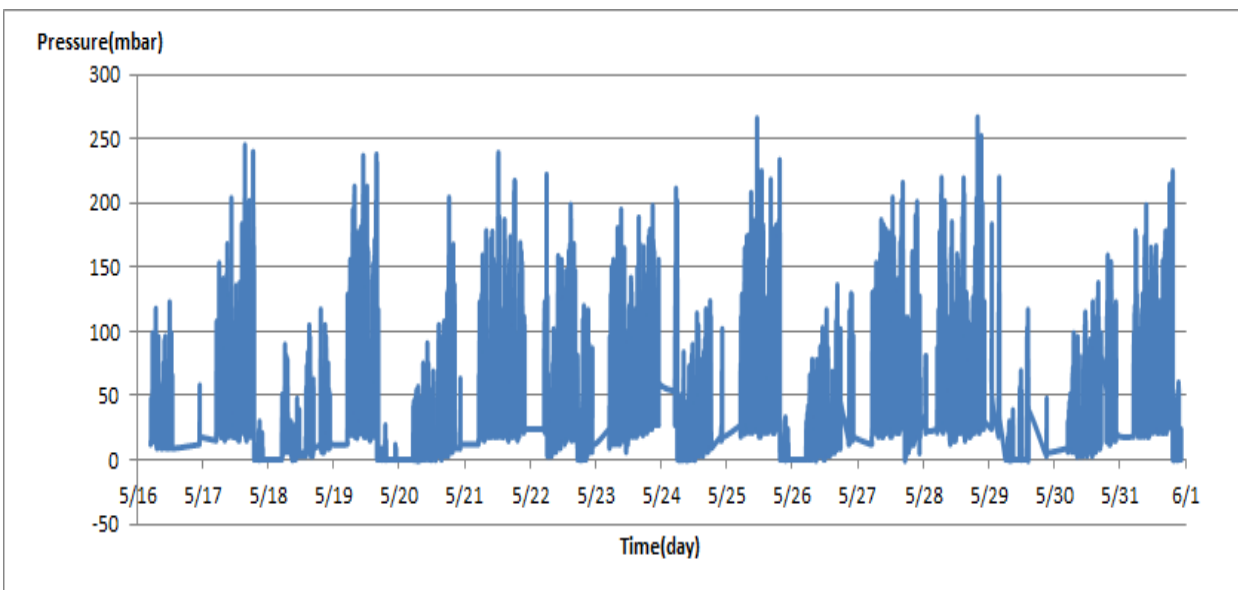


Figure 4- Pressure distribution over sixteen days

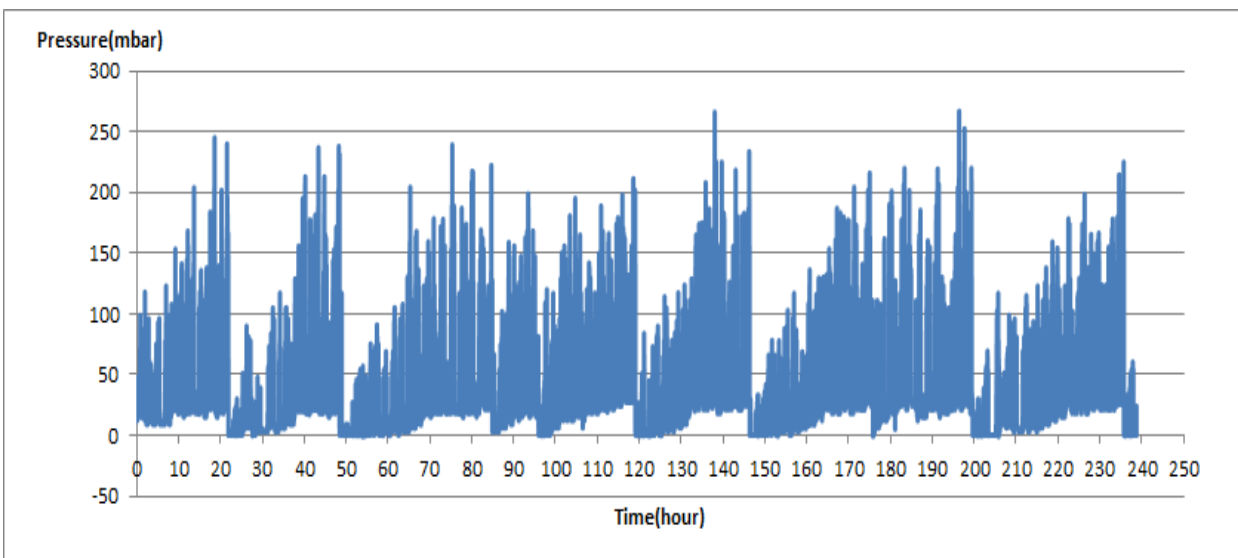


Figure 5- Pressure vs. working hours

Notice: backpressure distribution shown into two diagrams. As obvious in figure 5, stop-working periods were eliminated and pressure is displayed along working-hours.

Detailed Temperature Analysis

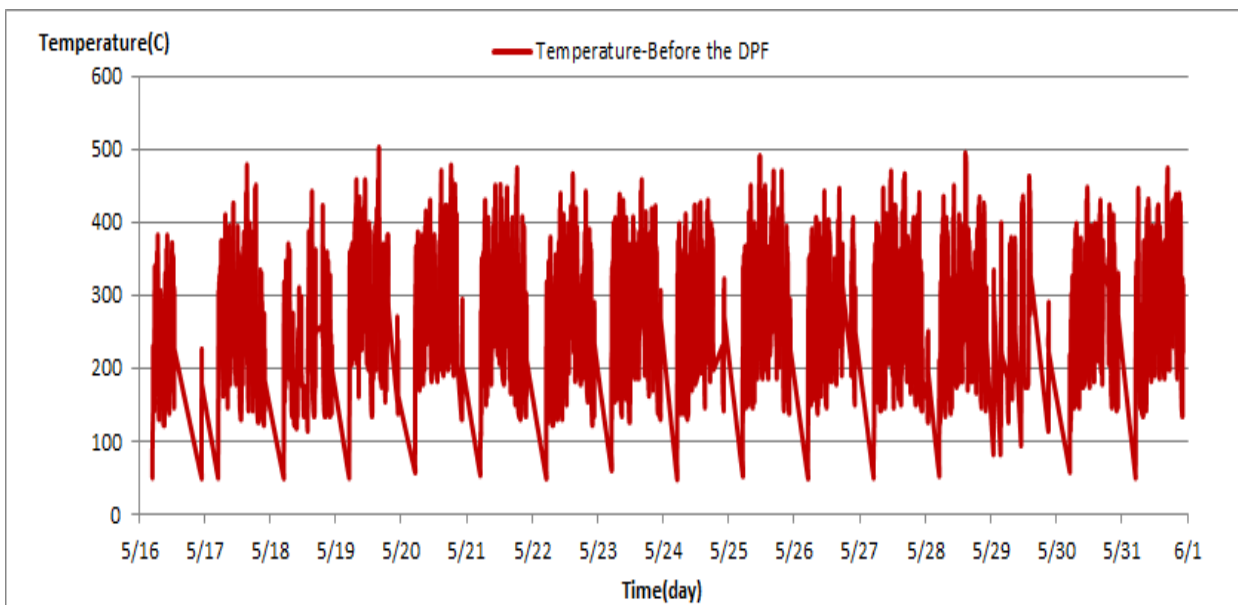


Figure 6- Temperature distribution over sixteen days

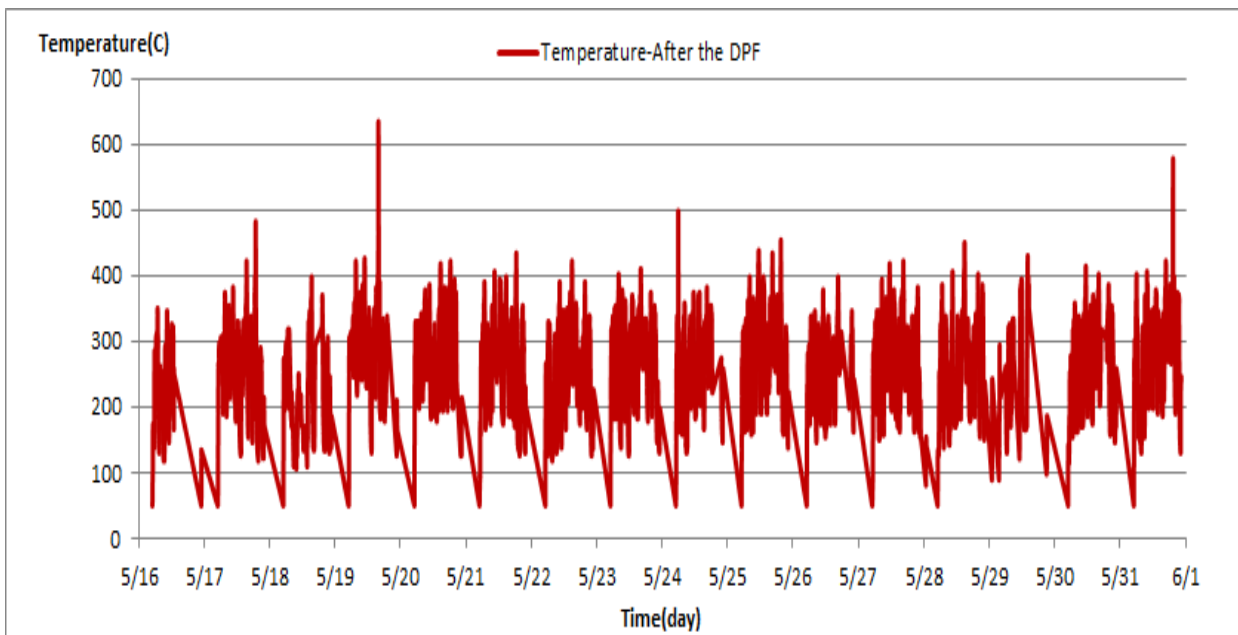


Figure 7- Temperature distribution over sixteen days

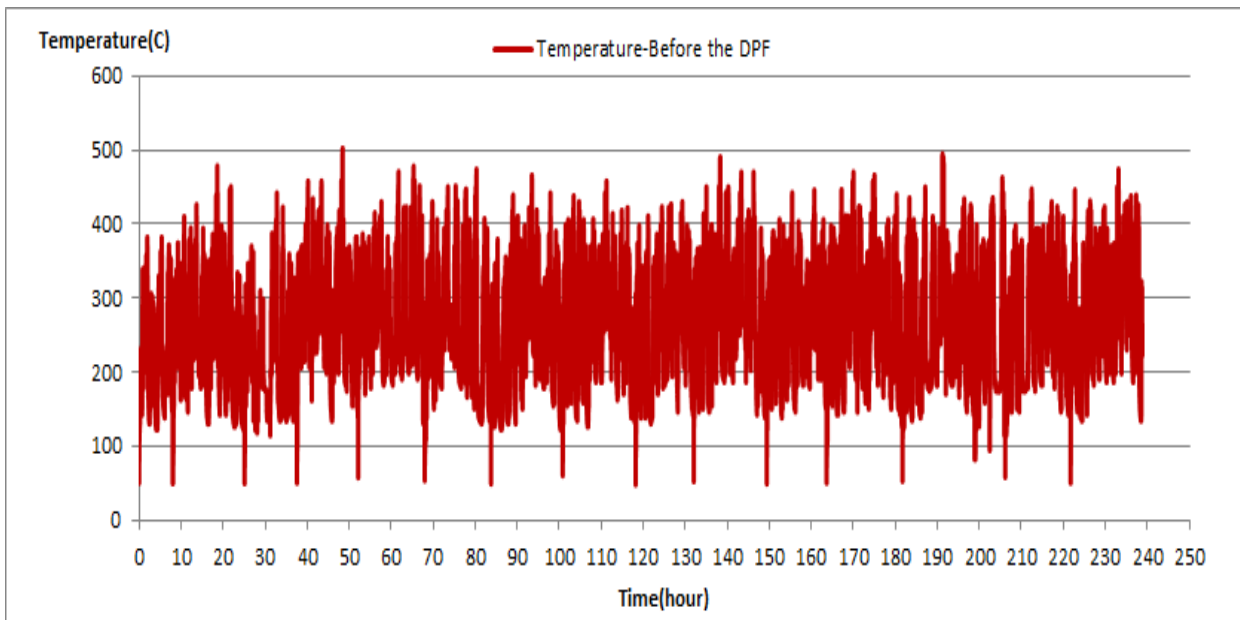


Figure 8- Before DPF temperature vs. working hours

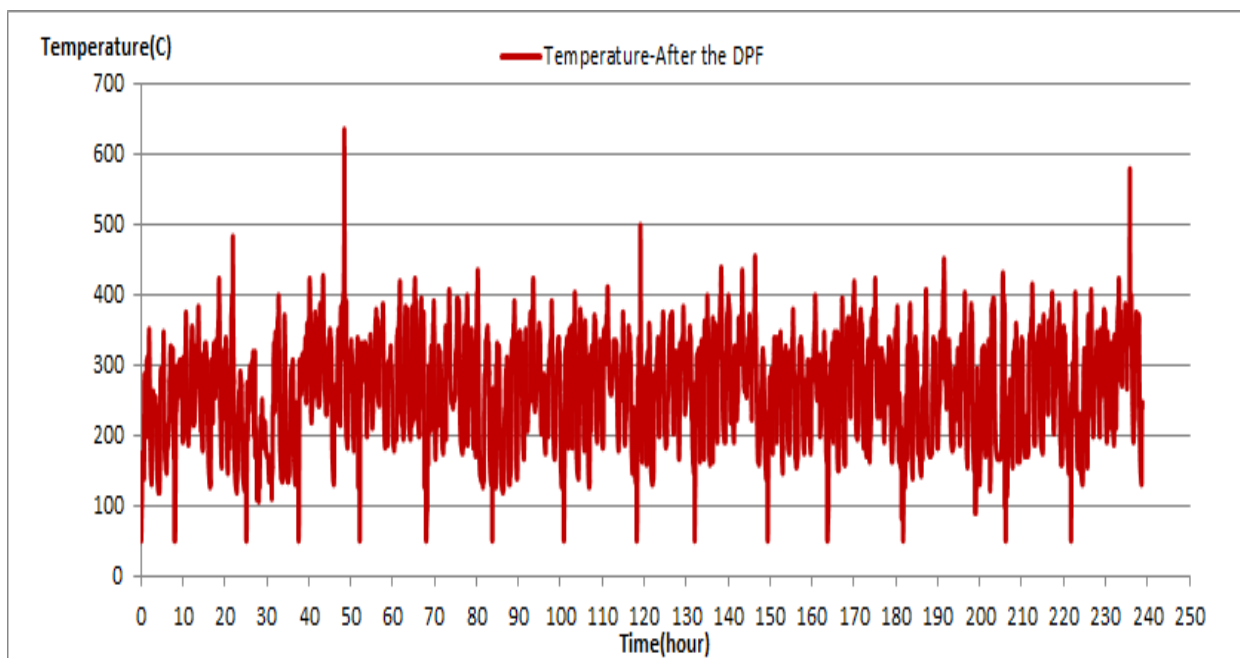


Figure 9- After DPF temperature vs. working hours

Engine Speed Diagrams

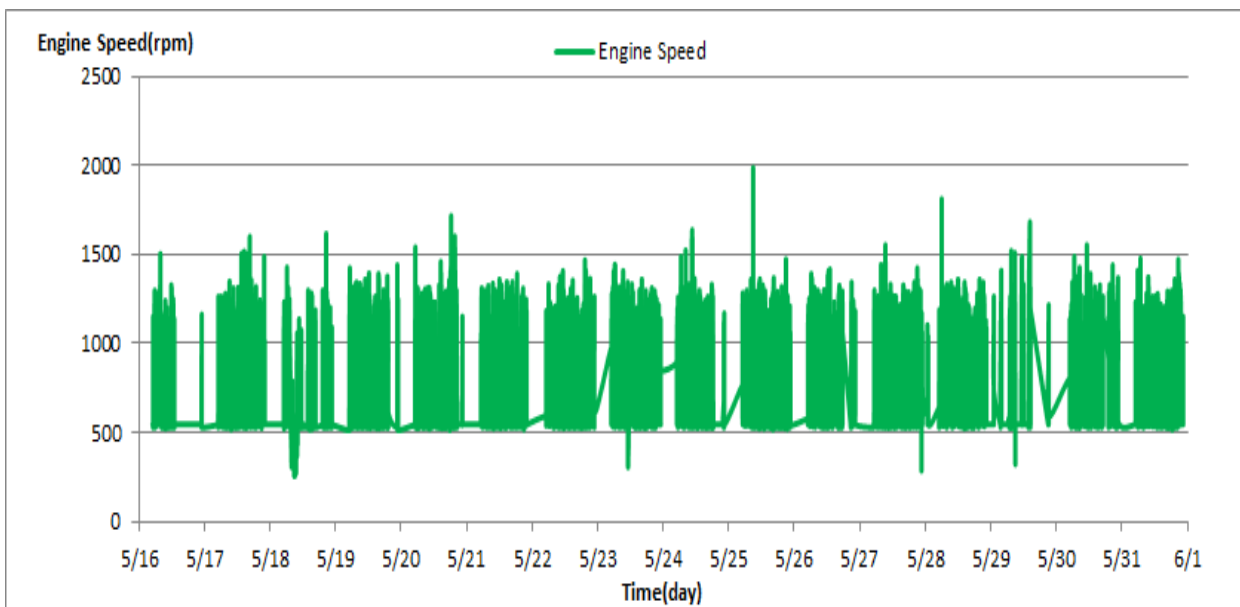


Figure 10- Engine speed distribution over sixteen days

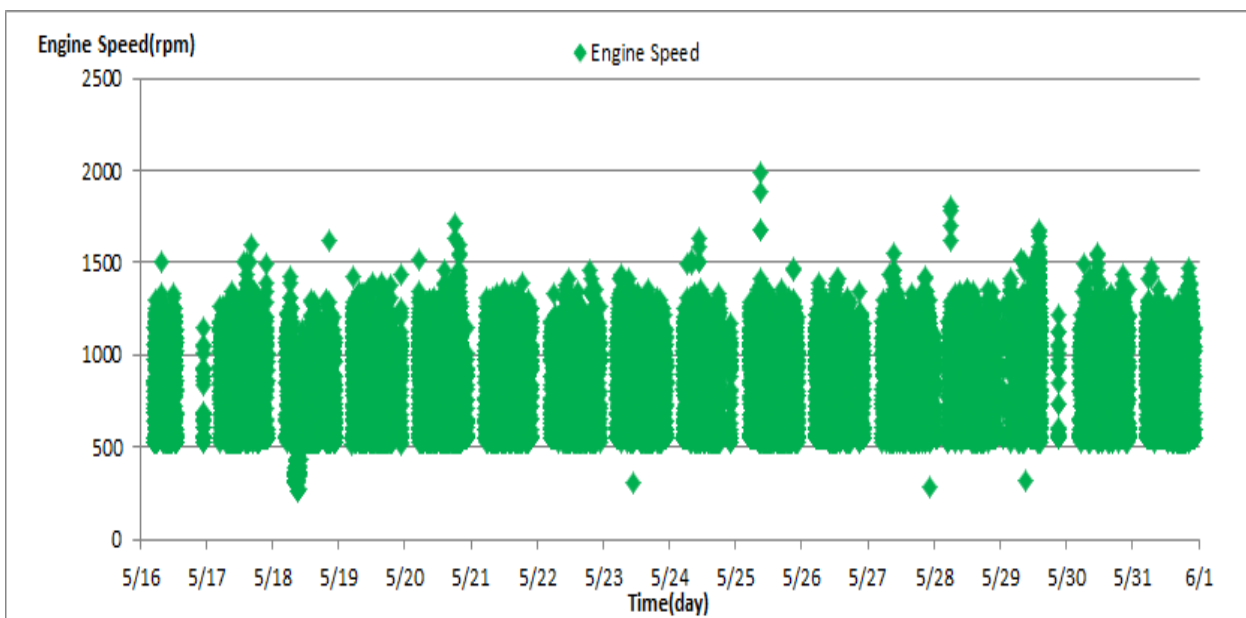


Figure 11- Engine speed diagram for calculating CPK's working days

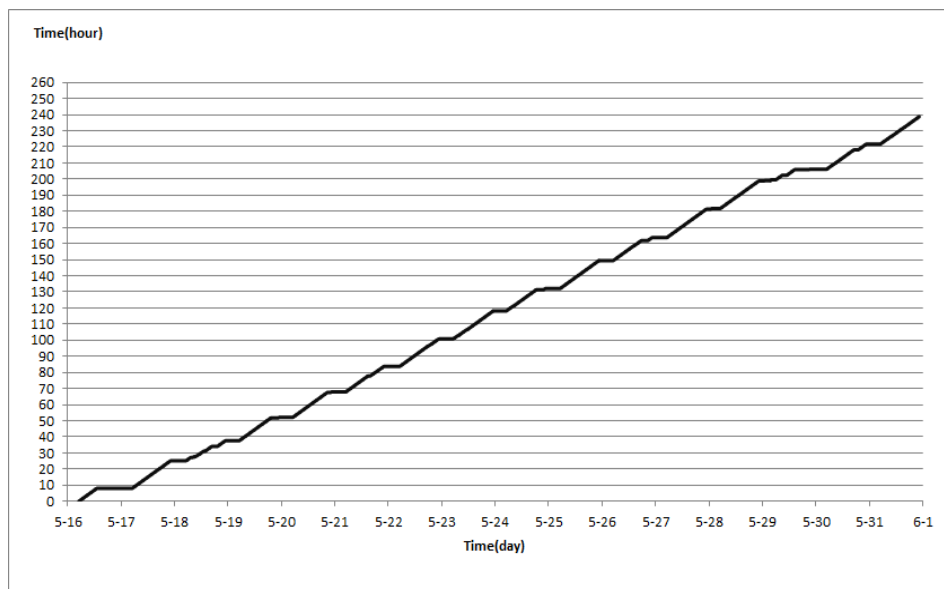


Figure 12- Time diagram for calculating CPK's working days

Notice: Data logger sampling time can be calculated from Figure 12. The lines parallel with time (day) axis show days without data logger data. As depicted in Figure 12, data logger operated whole sixteen days.

Pressure-Engine Speed diagrams

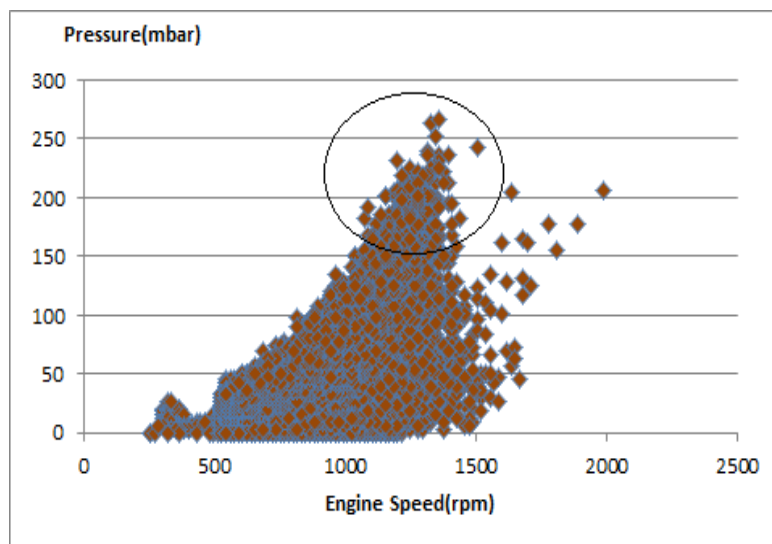


Figure 13- Pressure against speed

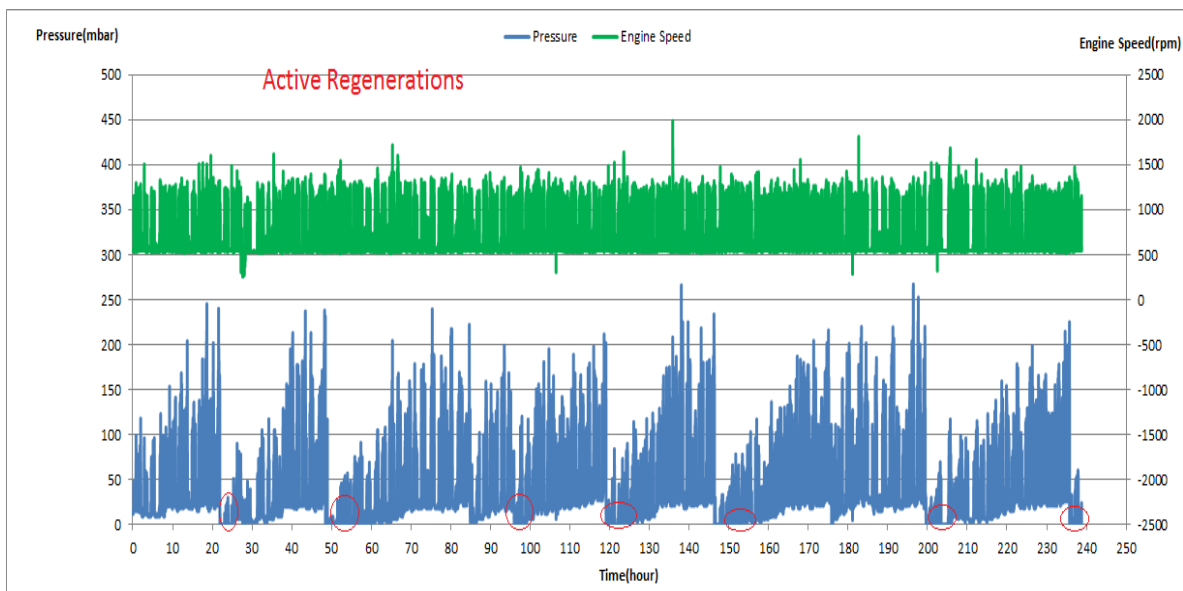


Figure 14- P,N distribution vs. working hours

Notice: The red circles show active regeneration times.

Temperature- Engine Speed Diagram

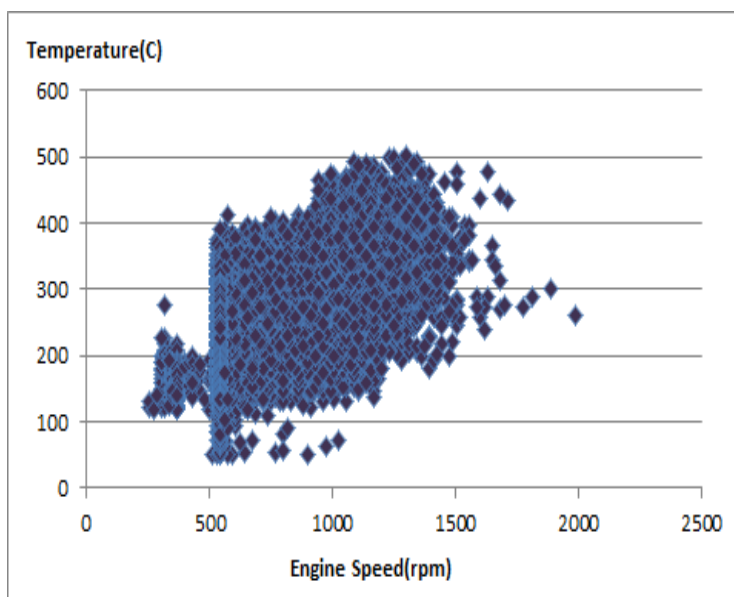


Figure 15- Temperature against speed

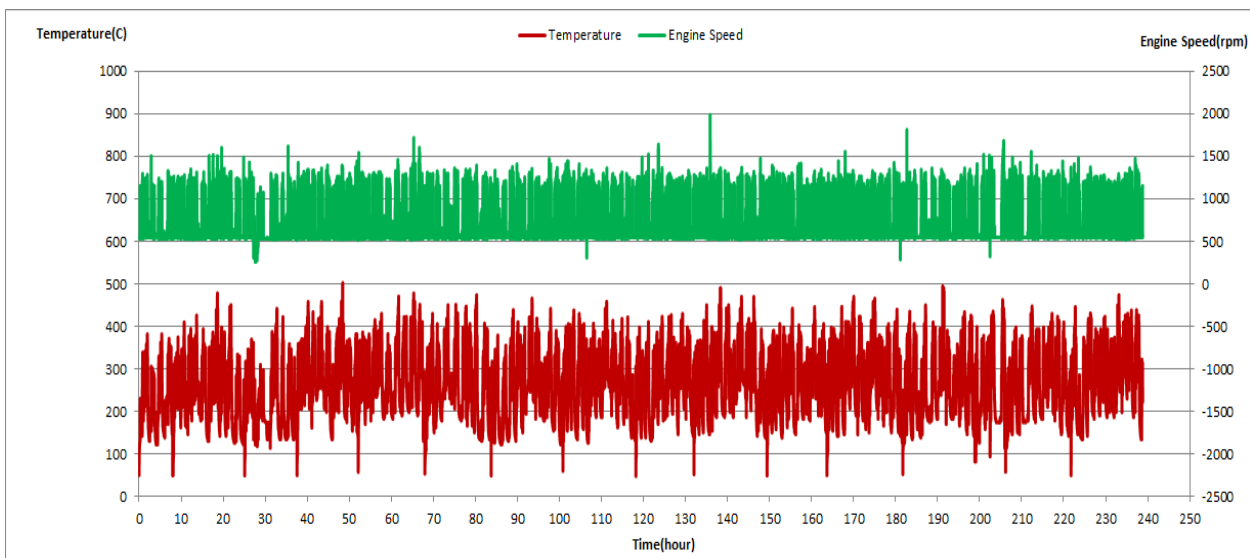


Figure 16- T, N distribution vs. working hours

Filter Operation Analysis

- As depicted in Figure 1, only 0.07% of total working-time pressure is above 200 mbar and 0.5% above 150mbar. So it can be concluded that operation of this filter is reasonably acceptable in this condition.
- Figure 2 displays flow temperature before the DPF. It can be obviously observed that only 1.5% of total working-time temperature is above 400°C.
- This vehicle operates in line 2 and for its path characteristic, engine operates in low speed. It's worth-mentioning this low engine speed distribution causes low temperature distribution.

Filter operation status	Excellent <input checked="" type="checkbox"/>	Good <input type="checkbox"/>
	Maintenance required <input type="checkbox"/>	Failed <input type="checkbox"/>