

Date: 18/May/2016

Overall Information

Table1- Overall Information

	in injerination	
Vehicle plate number	33592 (32441)	
CPK data logger number	LN: 001506, DN: 1927	
Bus line	Number 2 (west to east bus line)	
Bus Terminals	Khavaran Bus Terminal - Western Bus Terminal	
Total path distance	19 km	
DPF producer company	Tehag_02 (Catalyzed DPF)	
Installation date	25/Jan/2016	
Report period	01/May/2016 – 15/May/2016 (fifteen days)	
K value - DPF upstream	1.76 [1/m]	
K value – DPF downstream	0.02 [1/m]	

Table 2- DPF Maintenance History

Filter maintenance date	Filter have been working from installation date without any cleaning.
Dosing status	This system doesn't use additive.



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Table 3- Fuel and Additive Consumption Information

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Bus mileage over the period	1381 km	
Working days over the period	14 days	
Stop days	1 day	
Data logger working days	14 days	
Working hours over the period	97 hours 55 minutes	
Average working hours per day (including stop days)	6 hours 31 minutes	
Bus average speed	14.1 km/hr	
idle speed time to all working time ration	55.74 %	
Total Bus fuel consumption over the period	815 lit	
Fuel consumption per hour	8.3 lit/hr	
Average fuel consumption	0.59 lit/km	



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Temperature, Pressure and Engine Speed Overview

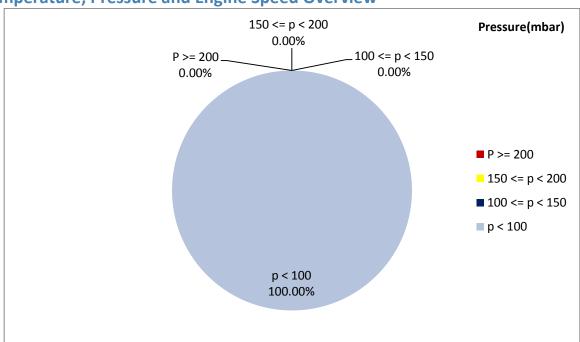


Figure 1- Pressure distribution over the working hours

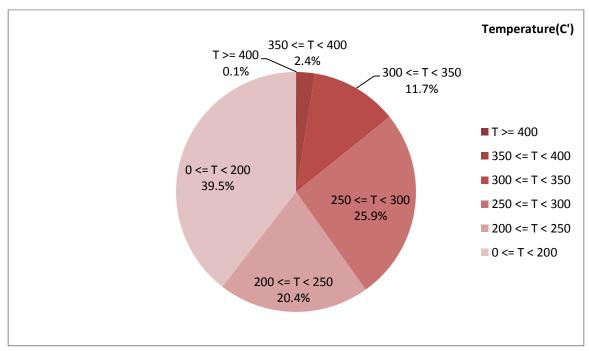


Figure 2-Temperature distribution over the working hours



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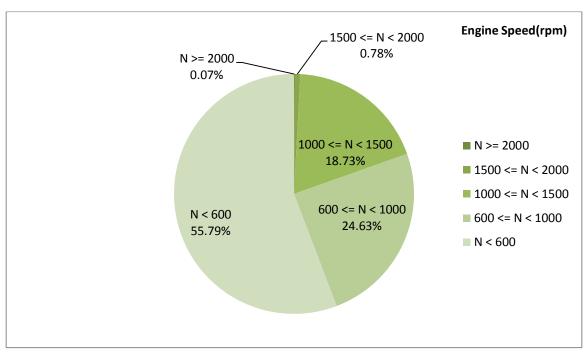


Figure 3- Engine speed distribution over the working hours

Table 4- Mean values

Mean temperature (C)	Mean pressure(mbar)	Mean engine speed(rpm)
224.07	1.24	725

Table 5- Mean values without idling

Mean temperature (C)	Mean pressure(mbar)	Mean engine speed(rpm)
274.76	2.81	970

Table 6- Max-min values

Max-min temperature(C)	Max-min pressure(mbar)	Max-min engine speed(rpm)
442-50	36-0	2208-256



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Detailed Pressure Analysis

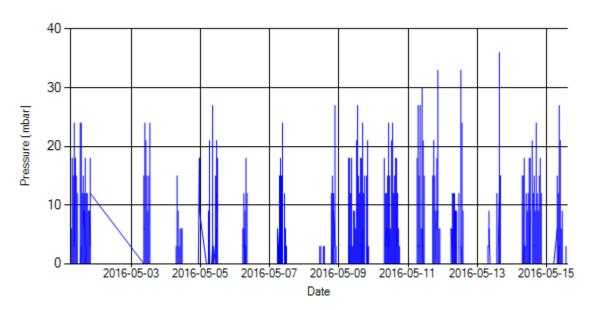


Figure 4- Pressure distribution over the period

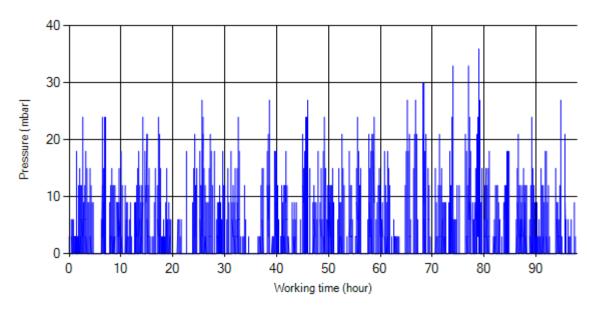


Figure 5- Pressure vs. working hours

Notice: backpressure distribution was shown into two diagrams. As obvious in figure 5, stopworking periods were eliminated and pressure was displayed along working hours.



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Detailed Temperature Analysis

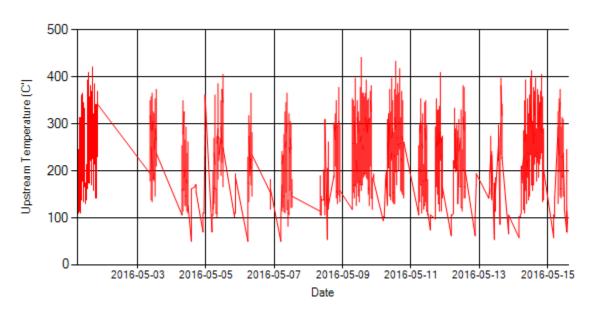


Figure 6- Temperature distribution over the period

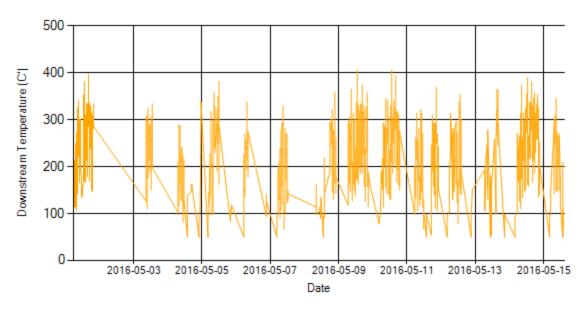


Figure 7- Temperature distribution over the period



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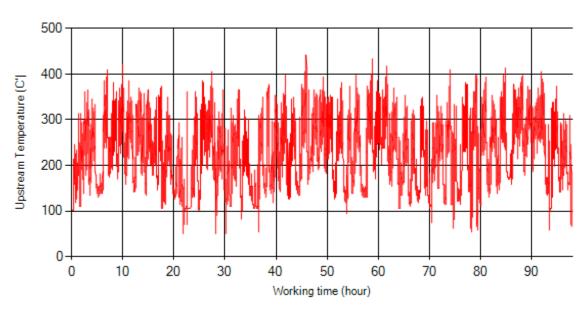


Figure 8- Temperature vs. working hours

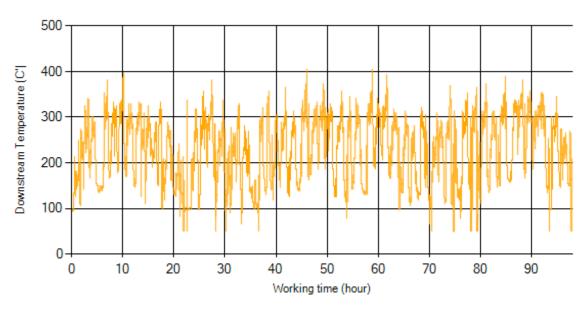


Figure 9- Temperature vs. working hours



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Engine Speed Diagrams

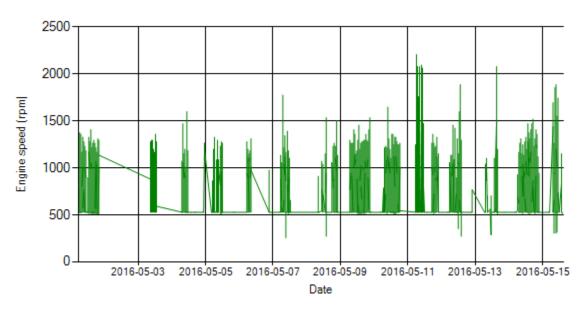


Figure 10- Engine speed distribution over the period

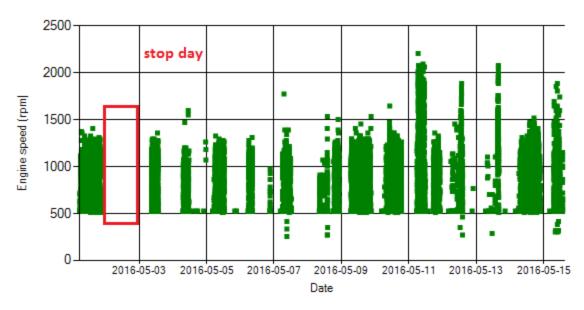


Figure 11- Engine speed diagram for calculating CPK's working days



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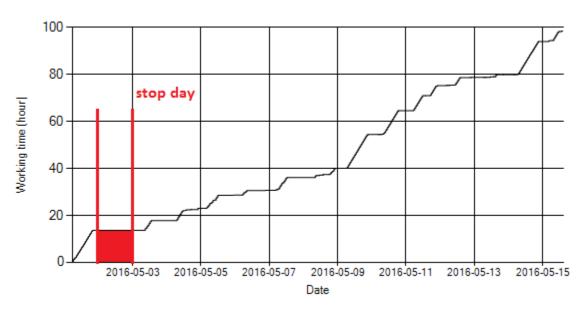


Figure 12- Time diagram for calculating CPK's working days

Notice: Data logger sampling time can be calculated from Figure 12. The lines parallel with Date axis show days without data logger data. As it can be seen in this figure, the bus was stopped for 1 day.

Pressure-Engine Speed diagrams

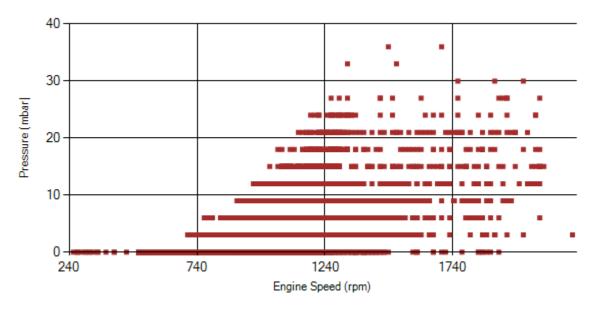


Figure 13- Pressure against engine speed



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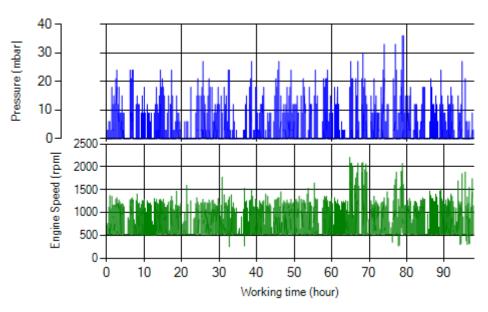


Figure 14- P, N distribution vs. working hours

Temperature-Engine Speed diagrams

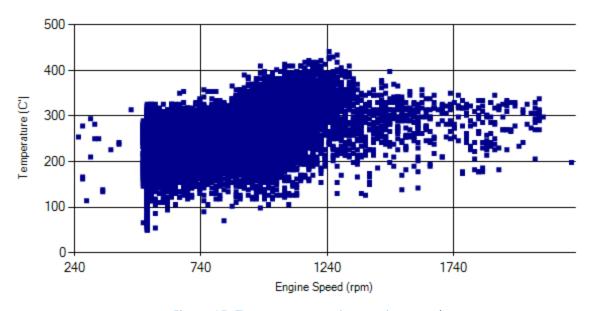


Figure 15- Temperature against engine speed



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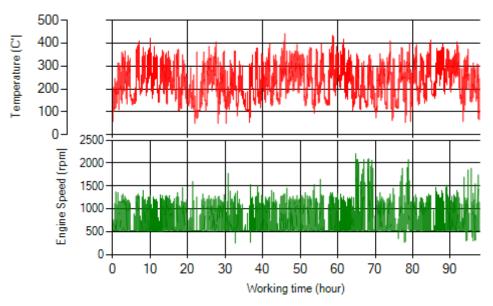


Figure 16- T, N distribution vs. working hours

Filter Operation Analysis

- As depicted in figure 1, all of working time pressure was below 100 mbar during this period.
- Figure 2 display flow temperature distribution for DPF's upstream. It can be obviously observed that 2.5% of total working-time temperature is above 350 °C and 40.1% above 250°C. This relatively high temperature distribution guarantee the DPF's excellent working.

Filter operation status	Excellent ■	Good □
Tiller operation status	Maintenance required □	Failed□