

Date: 22/Jan/2016

# Notice: System was working over this period without DPF. Overall Information

#### Table1- Overall Information

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Vehicle plate number	78524	
CPK data logger number	LN: 001443, DN: 1930,Sim +989218786219	
Bus line	Number 4 (south to north Bus line)	
Bus Terminals	Tehran South Bus Terminal - Park Way Bus Terminal	
Total path distance	22.8 km	
DPF producer company	PURItech (Passive system with FBC)	
Installation date	28/Jan/2015	
Report period	16/Dec/2015 – 31/Dec/2015 (sixteen days)	
K value – DPF upstream	1.70 [1/m]	
K value – DPF downstream	0.02 [1/m]	

#### Table 2- DPF Maintenance History

Filter maintenance date	DPF core was removed on Jul 22 <sup>nd</sup> and was cleaned on Aug 12 <sup>th</sup> for the first time.
	Considering system relatively high backpressure, filter isolation defect and air filter's deformation, DPF core was removed on Sep 16 <sup>th</sup> and installed on Nov 17 <sup>th</sup> .
	The third cleaning was unavoideable after only 6 days working and was done on 29 <sup>th</sup> Nov. System only worked for two days and DPF was replesed by muffler on Nov 30 <sup>th</sup> .
Dosing status	Dosing value has been kept constant from installation date until now.



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Table 3- Fuel and Additive Consumption Information

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Bus mileage (from DPF installation date)	49044 km
Bus mileage over the period	3145 km
Working days over the period	14 days
Stop days	2 days
Data logger working days	14 days
Working hours over the period	237 hours 13 minutes
Average working hours per day (including stop days)	14 hours 49 minutes
Bus average speed	13.3 km/hr
idle speed time to all working time ration	59.39 %
Total Bus fuel consumption over the period	1950 lit
Fuel consumption per hour	8.22 lit/hr
Average fuel consumption	0.62 lit/km
Total Bus additive consumption over the period	- lit
	- cc/1000lit
Average additive consumption  Additive consumption to fuel ration	- cc/km



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#### **Temperature, Pressure and Engine Speed Overview**

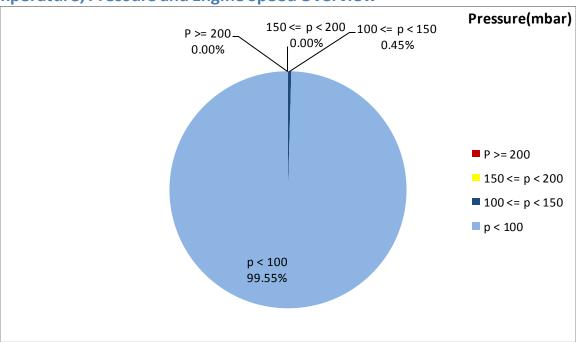


Figure 1- Pressure distribution over the working hours

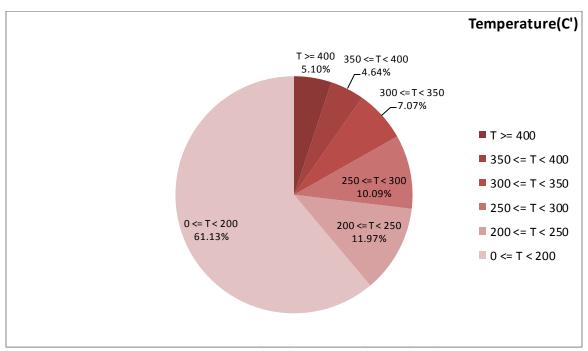


Figure 2-Temperature distribution over the working hours



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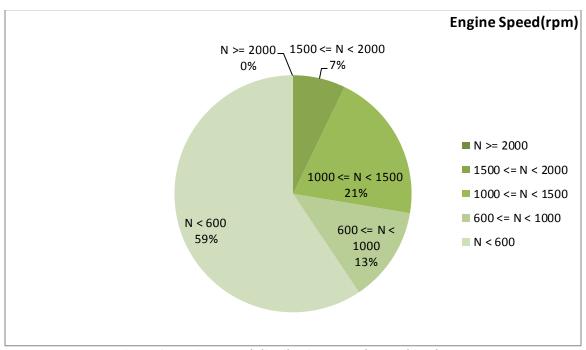


Figure 3- Engine speed distribution over the working hours

#### Table 4- Mean values

Mean temperature (C)	Mean pressure(mbar)	Mean engine speed(rpm)
200.43	5.29	793

#### Table 5- Mean values without idling

Mean temperature (C)	Mean pressure (mbar)	Mean engine speed(rpm)
273.92	12.82	1156

#### Table 6- Max-min values

Max-min temperature(C)	Max-min pressure (mbar)	Max-min engine speed (rpm)
526-50	129-0	2032-272



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### **Detailed Pressure Analysis**

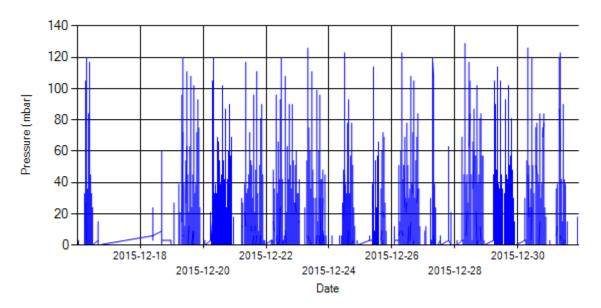


Figure 4- Pressure distribution over the period

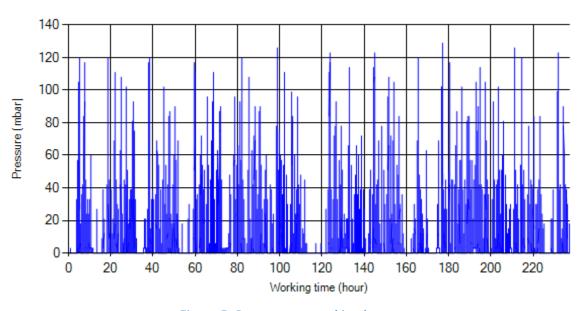


Figure 5- Pressure vs. working hours

Notice: backpressure distribution was shown into two diagrams. As obvious in figure 5, stopworking periods were eliminated and pressure was displayed along working hours.



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## **Detailed Temperature Analysis**

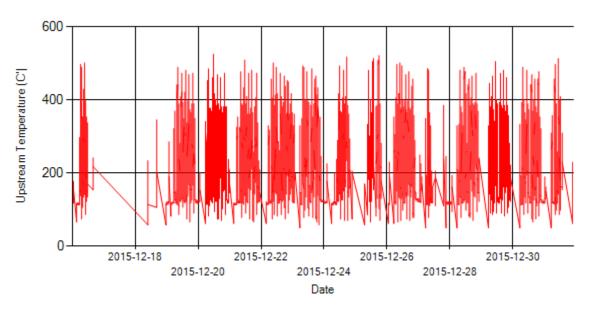


Figure 6- Temperature distribution over the period

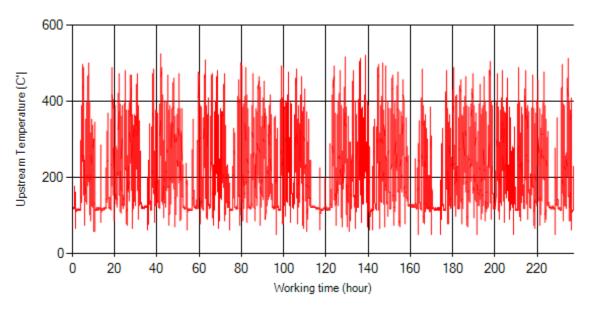


Figure 7- Temperature vs. working hours



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## **Engine Speed Diagrams**

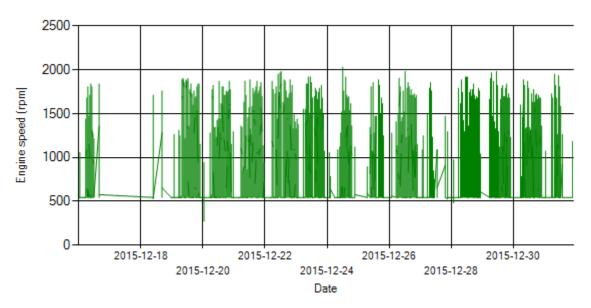


Figure 8- Engine speed distribution over the period

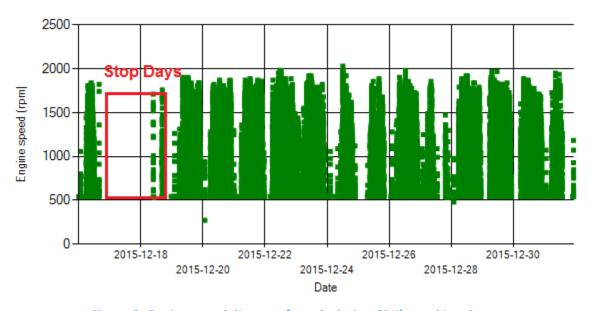


Figure 9- Engine speed diagram for calculating CPK's working days



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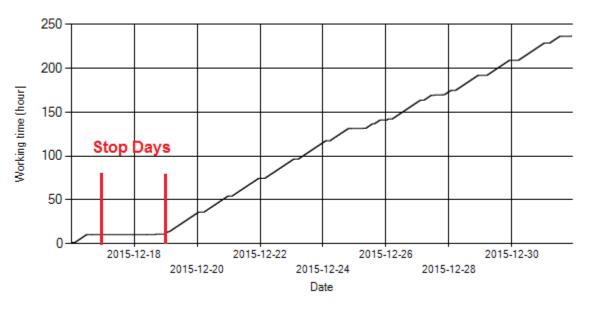


Figure 10- Time diagram for calculating CPK's working days

Notice: Data logger sampling time can be calculated from Figure 12. The lines parallel with Date axis show days without data logger data. As depicted in Figure 12, bus was stationary on Dec  $17^{th}$  and  $18^{th}$ .

### **Pressure-Engine Speed diagrams**

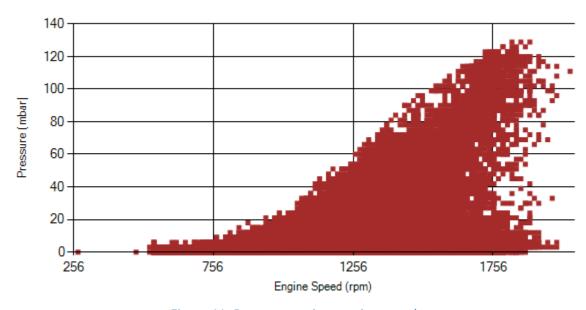


Figure 11- Pressure against engine speed



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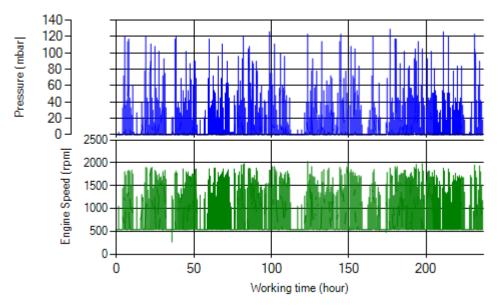


Figure 12- P, N distribution vs. working hours

## **Temperature-Engine Speed diagrams**

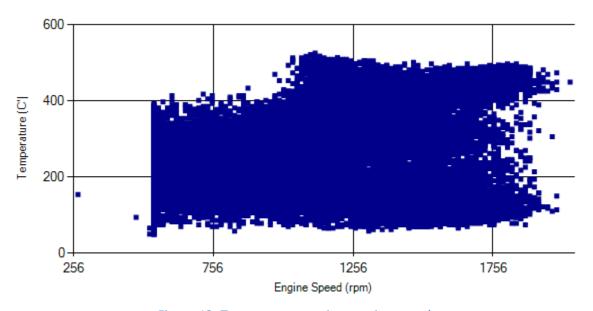


Figure 13- Temperature against engine speed



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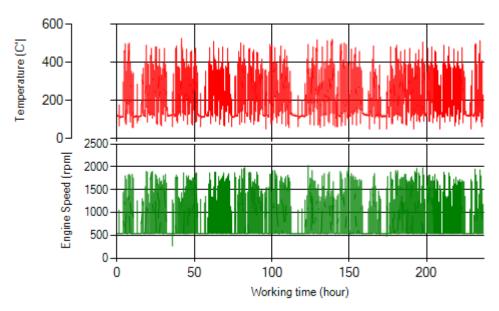


Figure 14- T, N distribution vs. working hours

## **Filter Operation Analysis**

Notice: System was working over this period without DPF.