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Overall Information

| Table1- Overall Information | | |
|-----------------------------|--|--|
| Vehicle plate number | 85182 | |
| CPK data logger number | LN: 001502, DN: 1999 | |
| Bus line | Number 10 (south to north Bus line) | |
| Bus Terminals | Azadi square - Daneshgah square | |
| Total path distance | 10.7 km | |
| DPF producer company | Tehag_01 (Catalyzed DPF) | |
| Installation date | 24/Sep/2015 | |
| Report period | 16/Jun/2016 – 30/Jun/2016 (fifteen days) | |
| K value - DPF upstream | 1.85 [1/m] | |
| K value – DPF downstream | 0.04 [1/m] | |

Table 2- DPF Maintenance History

| Filter maintenance date | Filter have been working from installation date without any cleaning. | |
|-------------------------|---|--|
| Dosing status | This system doesn't use additive. | |

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| Bus mileage (from DPE installation date) | 16202 km |
|---|----------------------|
| | |
| Bus mileage over the period | 1981 km |
| Working days over the period | 12 days |
| Stop days | 3 days |
| Data logger working days | 12 days |
| Working hours over the period | 163 hours 47 minutes |
| Average working hours per day (including stop days) | 10 hours 55 minutes |
| Bus average speed | 12.1 km/hr |
| idle speed time to all working time ration | 65.63 % |
| Total Bus fuel consumption over the period | 1288 lit |
| Fuel consumption per hour | 7.86 lit/hr |
| Average fuel consumption | 0.65 lit/km |

Table 3- Fuel and Additive Consumption Information





Temperature, Pressure and Engine Speed Overview

Figure 1- Pressure distribution over the working hours



Figure 2-Temperature distribution over the working hours



Date: 6/Jul/2016



Figure 3- Engine speed distribution over the working hours

Table 4- Mean values

| Mean temperature (C) | Mean pressure(mbar) | Mean engine speed(rpm) |
|----------------------|---------------------|------------------------|
| 238.6 | 6.35 | 751 |

Table 5- Mean values without idling

| Mean temperature (C) | Mean pressure(mbar) | Mean engine speed(rpm) |
|----------------------|---------------------|------------------------|
| 302.82 | 18.46 | 1145 |

Table 6- Max-min values

| Max-min temperature(C) | Max-min pressure(mbar) | Max-min engine speed(rpm) |
|------------------------|------------------------|---------------------------|
| 510-50 | 117-0 | 2208-256 |



Detailed Pressure Analysis



Figure 4- Pressure distribution over the period



Figure 5- Pressure vs. working hours

Notice: backpressure distribution was shown into two diagrams. As obvious in figure 5, stopworking periods were eliminated and pressure was displayed along working hours.



Detailed Temperature Analysis



Figure 6- Temperature distribution over the period



Figure 7- Temperature distribution over the period





Figure 8- Temperature vs. working hours



Figure 9- Temperature vs. working hours



Engine Speed Diagrams



Figure 10- Engine speed distribution over the period



Figure 11- Engine speed diagram for calculating CPK's working days





Figure 12- Time diagram for calculating CPK's working days

Notice: Data logger sampling time can be calculated from Figure 12. The lines parallel with Date axis show days without data logger data. As depicted in Figure 12



Pressure-Engine Speed diagrams

Figure 13- Pressure against engine speed





Figure 14- P, N distribution vs. working hours



Temperature-Engine Speed diagrams

Figure 15- Temperature against engine speed





Figure 16- T, N distribution vs. working hours

Filter Operation Analysis

- As depicted in figure 1, 0.4% of working time pressure was above 100 mbar during this period.
- Figure 2 display flow temperature distribution for DPF's upstream. It can be obviously observed that 16% of total working-time temperature is above 350 °C and 32.6% above 250°C.

| Filter operation status | Excellent | Good 🗆 |
|-------------------------|-----------------------------|--------|
| | Maintenance required \Box | Failed |